

Einstecken und Profildrehen

CNC-Konturdrehen, spezielle Schneidengeometrie für die Bearbeitung von Messing, Kupferlegierungen und anderen kurzspanenden Werkstoffen.

Grooving and Profiling

CNC Profiling, with special cutting edge geometry for brass, copper-based alloys and short-chipping materials.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page
284, 285, 287



Legende
Legend

301



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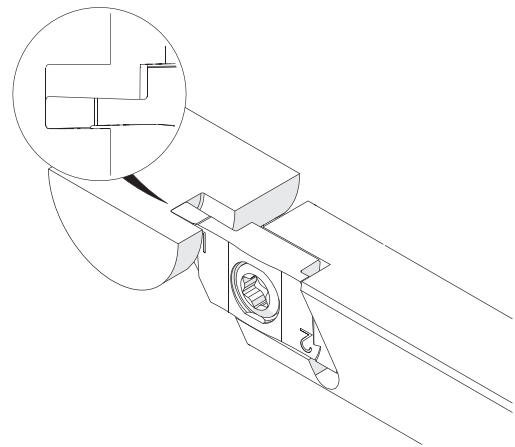
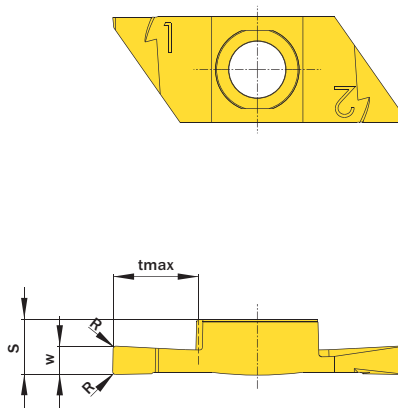


Abbildung zeigt / Drawing shows: TK2.G.200.020.060 NU R

w ±0,02 mm	R mm	tmax mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	S mm	Connectcode www.simtek.com/code
0,5	0,05	2,5	TK2.G.050.005.025 NU R/L	R AYHB L AYHC	X808 X408 X608 X508	3,8	R TK2.G.R.04 L TK2.G.L.04
0,75	0,05	3,75	TK2.G.075.005.038 NU R/L	R AYHD L AYHE	X808 X408 X608 X508	3,8	R TK2.G.R.04 L TK2.G.L.04
1,0	0,05	5,0	TK2.G.100.005.050 NU R/L	R AYHG L AYHF	X808 X408 X608 X508	3,8	R TK2.G.R.04 L TK2.G.L.04
1,5	0,05	4,5	TK2.G.150.005.045 NU R/L	R A07K L A07J	X808 X408 X608 X508	3,85	R TK2.G.R.04 L TK2.G.L.04
1,5	0,2	4,5	TK2.G.150.020.045 NU R/L	R AYHJ L AYHH	X808 X408 X608 X508	3,85	R TK2.G.R.04 L TK2.G.L.04
2,0	0,05	6,0	TK2.G.200.005.060 NU R/L	R A07N L A07M	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04
2,0	0,2	6,0	TK2.G.200.020.060 NU R/L	R AYHK L AYHM	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04
2,5	0,1	7,0	TK2.G.250.010.070 NU R/L	R A07Q L A07P	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04
2,5	0,2	7,0	TK2.G.250.020.070 NU R/L	R AYHN L AYHP	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04
3,0	0,1	7,0	TK2.G.300.010.070 NU R/L	R A07T L A07S	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04
3,0	0,2	7,0	TK2.G.300.020.070 NU R/L	R AYHS L AYHQ	X808 X408 X608 X508	3,9	R TK2.G.R.04 L TK2.G.L.04

Bestellbeispiel // Order example: TK2.G.100.005.050 NU R X808 (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)