

## Einstecken und Profildrehen, Vollradius

Vollradiusnuten, CNC-Konturdrehen. Spezielle Schneidengeometrie für Messing, Kupferlegierungen und andere kurzspanende Werkstoffe.

## Grooving and Profiling, Full Radius

Full radius, CNC profiling. Special cutting edge geometry for brass, copper-base alloys and short-chipping materials.

Schnittwerte (Start) // Cutting parameters (start)

| f         | Vc             |
|-----------|----------------|
| 0,02 mm/U | Seite/Page 442 |

Passende Klemmhalter auf Seite // Suitable toolholders on page  
284, 285, 287



Legende  
Legend

301



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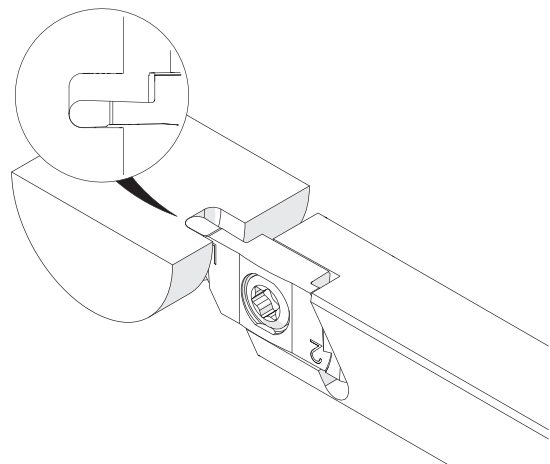
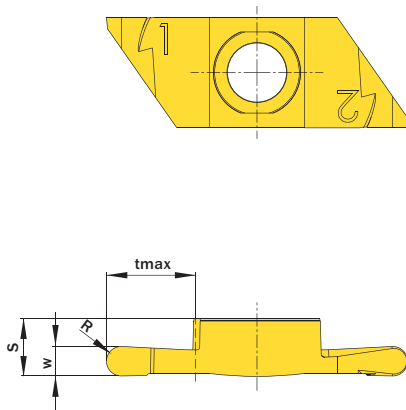


Abbildung zeigt / Drawing shows: TK2.G.200.100.060 VU R

| w ±0,02 | R   | tmax | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode | Empfohlene<br>Schneidstoffe<br><br>Recommended<br>cutting grades                                                                                                       |      |      |      |      |      |   | S    | Connectcode<br>www.simtek.com/code |
|---------|-----|------|------------------------------|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|------|------|---|------|------------------------------------|
|         |     |      |                              |                                   | Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br>www.simtek.com/webcode<br><br>You can find current<br>availability and prices on<br>www.simtek.com/webcode |      |      |      |      |      |   |      |                                    |
| mm      | mm  | mm   |                              |                                   | P                                                                                                                                                                      | K    | M    | N    | S    | H    | O | mm   |                                    |
| 1,0     | 0,5 | 3,0  | TK2.G.100.050.030 VU R/L     | R AYE8 L AYE9                     | X808                                                                                                                                                                   | X408 | X608 | HX79 | X508 | X408 |   | 3,87 | R TK2.G.R.04 L TK2.G.L.04          |
| 1,2     | 0,6 | 3,6  | TK2.G.120.060.036 VU R/L     | R AYFA L AYFB                     | X808                                                                                                                                                                   | X408 | X608 | HX79 | X508 | X408 |   | 3,92 | R TK2.G.R.04 L TK2.G.L.04          |
| 1,6     | 0,8 | 4,8  | TK2.G.160.080.048 VU R/L     | R AYFD L AYFC                     | X808                                                                                                                                                                   | X408 | X608 | HX79 | X508 | X408 |   | 3,92 | R TK2.G.R.04 L TK2.G.L.04          |
| 2,0     | 1,0 | 6,0  | TK2.G.200.100.060 VU R/L     | R AYFF L AYFE                     | X808                                                                                                                                                                   | X408 | X608 | HX79 | X508 | X408 |   | 3,92 | R TK2.G.R.04 L TK2.G.L.04          |

Bestellbeispiel // Order example: **TK2.G.160.080.048 VU R X808** (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)