

Nutenstechen

Gerade Nutformen, spezielle Schneidengeometrie für die Bearbeitung von Messing, Kupferlegierungen und anderen kurzspanenden Werkstoffen.

Grooving

General grooving, with special cutting edge geometry for brass, copper-based alloys and short-chipping materials.

| Schnittwerte (Start) // Cutting parameters (start) | |
|--|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page 277

SP
HM

R

CU

Legende
Legend **289**

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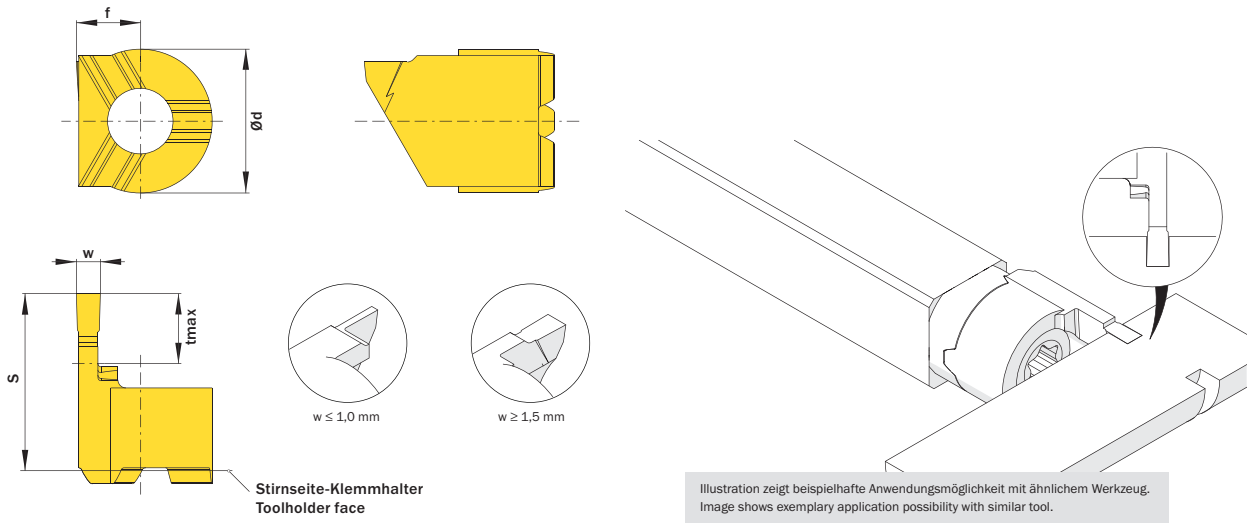


Abbildung zeigt / Drawing shows: TC4.150.000.055 GU R

| w | tmax | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | Ød | f | S | Connectcode www.simtek.com/code | |
|---------------|------|------------------------------|-----------------------------------|---------------------------------------|-----|-----|------|------------------------------------|--|
| mm | mm | | | P K M N S | mm | mm | mm | | |
| ▼ w = 0,5 mm | | | | | | | | | |
| 0,5 | 2,5 | TC4.050.000.025 GU R/L | R AXP5 L AXP6 | X808 X408 | 9,0 | 4,0 | 11,0 | R TC4.R L TC4.L | |
| ▼ w = 0,75 mm | | | | | | | | | |
| 0,75 | 3,75 | TC4.075.000.038 GU R/L | R AXP1 L AXP2 | X808 X408 | 9,0 | 4,0 | 11,0 | R TC4.R L TC4.L | |
| ▼ w = 1,0 mm | | | | | | | | | |
| 1,0 | 5,5 | TC4.100.000.055 GU R/L | R AXPT L AXPU | X808 X408 | 9,0 | 4,0 | 11,0 | R TC4.R L TC4.L | |
| ▼ w = 1,5 mm | | | | | | | | | |
| 1,5 | 5,5 | TC4.150.000.055 GU R/L | R AXPK L AXPM | X808 X408 | 9,0 | 4,0 | 11,0 | R TC4.R L TC4.L | |

Bestellbeispiel // Order example: **TC4.150.000.055 GU R X808** (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)

simturn AX
simturn DX
simturn PX
simturn H2
simturn K2
simturn C4
simturn GX
simturn E3
simturn E12
simturn FX
simturn Decolletage
simturn OA
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