

Klemmhalter, Innenbearbeitung

Stahl-Rundschaft mit innerer Kühlmittelzufuhr.

Toolholder, For Internal Applications

Steel round shank toolholder with through coolant.

Anzugsmoment (Schraube) // Tightening torque (screw)

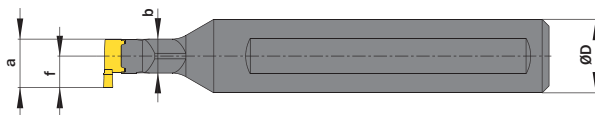
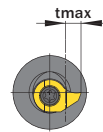
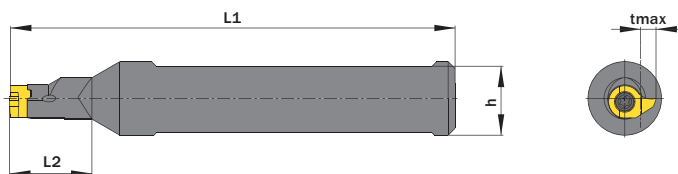
"ATK3": 1,2 Nm
 "ATK6": 7,0 Nm
 "ATK8": 2,1 Nm
 "ATK9": 0,8 Nm
 "ATMB": 4,5 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes

MASTER (Seite/Page 236)

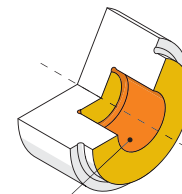
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Maße „a“, „f“ und „tmax“ sind abhängig vom verwendeten Schneideinsatz.
 Dimensions „a“, „f“ and „tmax“ depend on used carbide inserts.

Abbildung zeigt / Drawing shows: D10.0016.16 ST



- Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD g6 mm	L2 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b mm	h mm	L1 mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/code
▼ Connectcode = D07									
12,0	21,0	D07.0012.21 ST	AU5Z	4,8	11,0	80,0	ATK9	T7F	D07
16,0	12,0	D07.0016.12 ST	AU6A	4,8	15,0	80,0	ATK9	T7F	D07
12,7	21,0	D07.0.500.21 ST	A5T9	4,8	11,7	80,0	ATK9	T7F	D07
15,875	12,0	D07.0.625.12 ST	A5UB	4,8	14,88	80,0	ATK9	T7F	D07
▼ Connectcode = D09									
16,0	14,0	D09.0016.14 ST	AWFE	6,6	15,0	95,0	ATK3	T8F	D09
15,875	14,0	D09.0.625.14 ST	A3UH	6,6	14,88	95,0	ATK3	T8F	D09
▼ Connectcode = D10									
16,0	16,0	D10.0016.16 ST	ACCJ	7,4	15,0	97,0	ATK8	T9F	D10
16,0	24,0	D10.0016.24 ST	A016	7,4	15,0	97,0	ATK8	T9F	D10
15,875	16,0	D10.0.625.16 ST	ABKU	7,4	14,88	97,0	ATK8	T9F	D10
15,875	24,0	D10.0.625.24 ST	A017	7,4	14,88	97,0	ATK8	T9F	D10
▼ Connectcode = D14									
16,0	20,0	D14.0016.20 ST	ANP6	9,5	15,0	100,0	ATMB	T15F	D14
16,0	30,0	D14.0016.30 ST	A005	9,5	15,0	100,0	ATMB	T15F	D14
15,875	20,0	D14.0.625.20 ST	ADZ8	9,5	14,88	100,0	ATMB	T15F	D14
15,875	30,0	D14.0.625.30 ST	A5UD	9,5	14,88	100,0	ATMB	T15F	D14
▼ Connectcode = D18									
20,0	25,0	D18.0020.25 ST	AAWH	11,5	19,0	95,0	ATK6	T20T	D18
20,0	40,0	D18.0020.40 ST	APH3	11,5	19,0	105,0	ATK6	T20T	D18
19,05	25,0	D18.0.750.25 ST	AVW1	11,48	18,05	95,0	ATK6	T20T	D18
19,05	40,0	D18.0.750.40 ST	AVW2	11,48	18,05	105,0	ATK6	T20T	D18

Bestellbeispiel // Order example: D14.0016.20 ST

Eine Umschlüsselungsliste von Webcode zu Schrauben bzw. Spannmutter finden Sie auf Seite 766.
 A conversion list from webcode to screws as well as standard screw nuts can be found on page 766.