



Abstechen

Verfügbar in verschiedenen Winkeln und Breiten.

Parting Off

Available in different angles and widths.

| Schnittwerte (Start) // Cutting parameters (start) |                              |                      |
|----------------------------------------------------|------------------------------|----------------------|
| f (außen//ext.)<br>0,1 mm/U                        | f (innen//int.)<br>0,08 mm/U | Vc<br>Seite/Page 442 |

| Passende Klemmhalter auf Seite // Suitable toolholders on page       |  |
|----------------------------------------------------------------------|--|
| 255, 257, 258, 259, 260, 261, 262, 264, 265, 266, 267, 268, 269, 270 |  |



SP  
HM

Legende  
Legend

277

 Scan  
QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/735](http://www.simtek.info/cp/735)

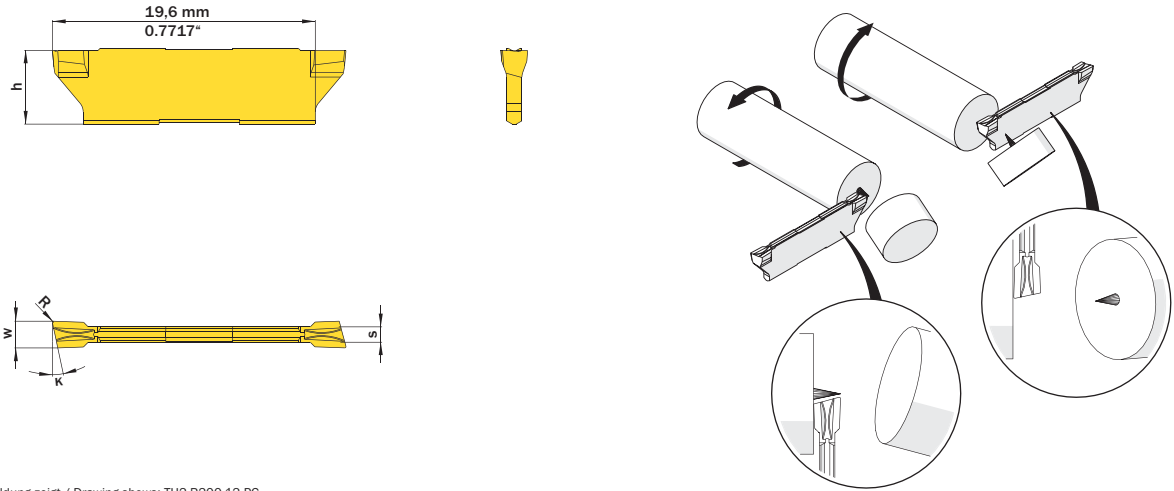


Abbildung zeigt / Drawing shows: TH2.R200.12 PG

| w<br>-0,05   | R   | K   | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode | Empfohlene<br>Schneidstoffe<br><br>Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br>www.simtek.com/webcode<br><br>Recommended<br>cutting grades<br><br>You can find current<br>availability and prices on<br>www.simtek.com/webcode |              |      |      |      |   | h   | S    | Connectcode<br>www.simtek.com/code |
|--------------|-----|-----|------------------------------|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------|------|------|---|-----|------|------------------------------------|
|              |     |     |                              |                                   | P                                                                                                                                                                                                                                              | K            | M    | N    | S    | H |     |      |                                    |
| mm           | mm  |     |                              |                                   |                                                                                                                                                                                                                                                |              |      |      |      |   | mm  | mm   |                                    |
| ▼ w = 1,5 mm |     |     |                              |                                   |                                                                                                                                                                                                                                                |              |      |      |      |   |     |      |                                    |
| 1,5          | 0,1 | 6°  | TH2.R150.06 PG               | A2T4                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 1,15 | TH2.15                             |
| ▼ w = 2,0 mm |     |     |                              |                                   |                                                                                                                                                                                                                                                |              |      |      |      |   |     |      |                                    |
| 2,0          | 0,1 | 6°  | TH2.R200.06 PG               | ATPG                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 1,6  | TH2.20                             |
| 2,0          | 0,1 | 12° | TH2.R200.12 PG               | ATPJ                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 1,6  | TH2.20                             |
| ▼ w = 2,5 mm |     |     |                              |                                   |                                                                                                                                                                                                                                                |              |      |      |      |   |     |      |                                    |
| 2,5          | 0,1 | 6°  | TH2.R250.06 PG               | ATPM                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 2,1  | TH2.25                             |
| 2,5          | 0,1 | 12° | TH2.R250.12 PG               | ATPP                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 2,1  | TH2.25                             |
| ▼ w = 3,0 mm |     |     |                              |                                   |                                                                                                                                                                                                                                                |              |      |      |      |   |     |      |                                    |
| 3,0          | 0,1 | 6°  | TH2.R300.06 PG               | ATPS                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 2,64 | TH2.30                             |
| 3,0          | 0,1 | 12° | TH2.R300.12 PG               | ATPU                              | X800                                                                                                                                                                                                                                           | X400<br>X600 | GX79 | X500 | X400 |   | 5,5 | 2,64 | TH2.30                             |

Bestellbeispiel // Order example: TH2.R200.06 PG X800 (X800 = Schneidstoff // Grade)