

## Abstechen

Verfügbar in verschiedenen Winkeln und Breiten.

## Parting Off

Available in different angles and widths.

Schnittwerte (Start) // Cutting parameters (start)

| f (außen//ext.) | f (innen//int.) | Vc             |
|-----------------|-----------------|----------------|
| 0,1 mm/U        | 0,08 mm/U       | Seite/Page 442 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

255, 257, 258, 259, 260, 261, 262, 264, 265,  
266, 267, 268, 269, 270



SP  
HM

Legende  
Legend

277



Scan  
QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/725](http://www.simtek.info/cp/725)

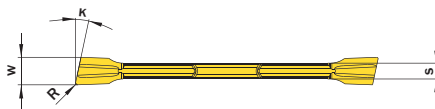
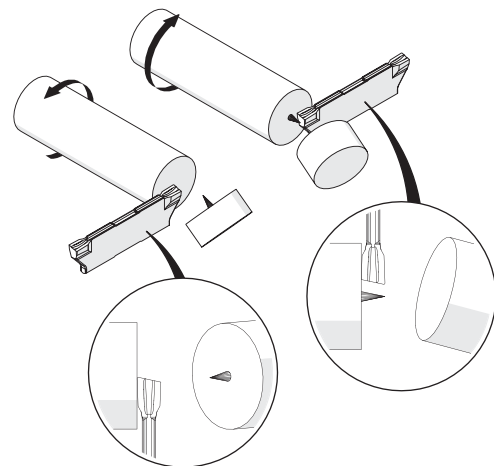
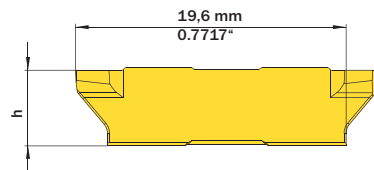


Abbildung zeigt / Drawing shows: TH2.L200.12 PG

| w <sup>-0,05</sup><br>mm | R<br>mm | K   | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | Empfohlene<br>Schneidstoffe<br>Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a><br><br>Recommended<br>cutting grades<br>You can find current<br>availability and prices on<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | h<br>mm | S<br>mm | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|--------------------------|---------|-----|------------------------------|-------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|-----------------------------------------------------------------------------|
| ▼ w = 1,5 mm             |         |     |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |         |         |                                                                             |
| 1,5                      | 0,1     | 6°  | TH2.L150.06 PG               | A2V0                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 1,15    | TH2.15                                                                      |
| ▼ w = 2,0 mm             |         |     |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |         |         |                                                                             |
| 2,0                      | 0,1     | 6°  | TH2.L200.06 PG               | ATPH                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 1,6     | TH2.20                                                                      |
| 2,0                      | 0,1     | 12° | TH2.L200.12 PG               | ATPK                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 1,6     | TH2.20                                                                      |
| ▼ w = 2,5 mm             |         |     |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |         |         |                                                                             |
| 2,5                      | 0,1     | 6°  | TH2.L250.06 PG               | ATPN                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 2,1     | TH2.25                                                                      |
| 2,5                      | 0,1     | 12° | TH2.L250.12 PG               | ATPQ                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 2,1     | TH2.25                                                                      |
| ▼ w = 3,0 mm             |         |     |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |         |         |                                                                             |
| 3,0                      | 0,1     | 6°  | TH2.L300.06 PG               | ATPT                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 2,64    | TH2.30                                                                      |
| 3,0                      | 0,1     | 12° | TH2.L300.12 PG               | ATPV                                                                          | X800 X400 GX79 X500 X400                                                                                                                                                                                                                                                                                                       | 5,5     | 2,64    | TH2.30                                                                      |

Bestellbeispiel // Order example: TH2.L200.12 PG X800 (X800 = Schneidstoff // Grade)