

Einstecken und Profildrehen, Vollradius

Vollradiusnuten, CNC-Konturdrehen.

Grooving and Profiling, Full Radius

Full radius, CNC profiling.

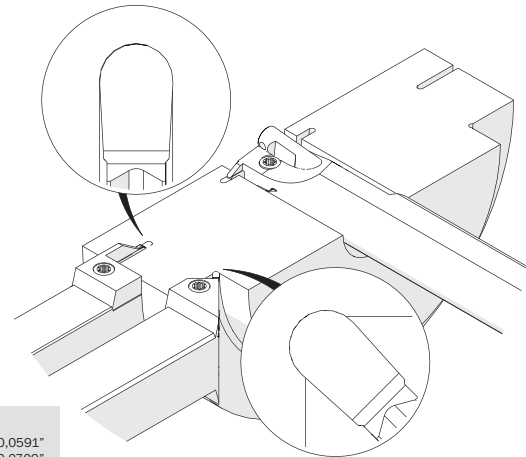
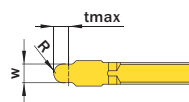
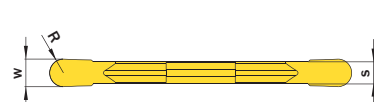
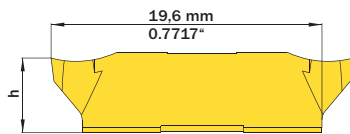
Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,05 mm/U	0,04 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

255, 257, 258, 259, 260, 261, 262, 264, 265,
266, 267, 268, 269, 270SP
HMLegende
Legend

277

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w
≥ 2,0 mm / 0,0787"

tmax
in Abhängigkeit des Klemmhalters
depends on toolholder

w
1,0 mm / 0,0394"
1,2 mm / 0,0472"

tmax
1,5 mm / 0,0591"
1,8 mm / 0,0709"

w ^{+0,05}	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe	h	S	Connectcode www.simtek.com/code													
				Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode																
mm	mm			<table><tr><td>P</td><td>K</td><td>M</td><td>N</td><td>S</td><td>H</td><td>O</td></tr><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	P	K	M	N	S	H	O	X800	X400	X400	X600	GX79	X500	X400	mm	
P	K	M	N	S	H	O														
X800	X400	X400	X600	GX79	X500	X400														
1,0	0,5	TH2.100.050 VS	ASZF	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	1,15	TH2.15						
X800	X400	X400	X600	GX79	X500	X400														
1,2	0,6	TH2.120.060 VS	ASZE	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	1,15	TH2.15						
X800	X400	X400	X600	GX79	X500	X400														
2,0	1,0	TH2.200.100 VS	ASZD	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	1,6	TH2.20						
X800	X400	X400	X600	GX79	X500	X400														
2,5	1,25	TH2.250.125 VS	ASZC	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	2,1	TH2.25						
X800	X400	X400	X600	GX79	X500	X400														
3,0	1,5	TH2.300.150 VS	ASZB	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	2,65	TH2.30						
X800	X400	X400	X600	GX79	X500	X400														
4,0	2,0	TH2.400.200 VS	ASZA	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	3,5	TH2.40						
X800	X400	X400	X600	GX79	X500	X400														
5,0	2,5	TH2.500.250 VS	ASY9	<table><tr><td>X800</td><td>X400</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	X800	X400	X400	X600	GX79	X500	X400	5,4	3,5	TH2.40						
X800	X400	X400	X600	GX79	X500	X400														

Bestellbeispiel // Order example: TH2.100.050 VS X800 (X800 = Schneidstoff // Grade)