

Einstecken und Profildrehen, Vollradius

Vollradiusnuten, CNC-Konturdrehen.

Grooving and Profiling, Full Radius

Full radius, CNC profiling.

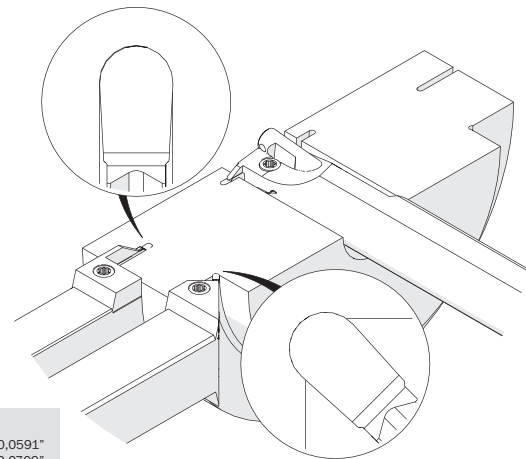
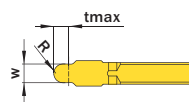
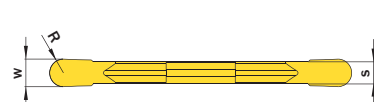
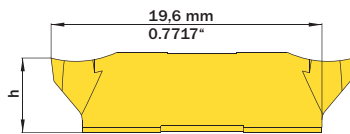
Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,05 mm/U	0,04 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

255, 257, 258, 259, 260, 261, 262, 264, 265,
266, 267, 268, 269, 270SP
HMLegende
Legend

277

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w
≥ 2,0 mm / 0,0787"

tmax
in Abhängigkeit des Klemmhalters
depends on toolholder

w
1,0 mm / 0,0394"
1,2 mm / 0,0472"

tmax
1,5 mm / 0,0591"
1,8 mm / 0,0709"

w ^{+0,05}	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe	h	S	Connectcode www.simtek.com/code														
				Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode																	
				Recommended cutting grades																	
				You can find current availability and prices on www.simtek.com/webcode																	
mm	mm			<table><tr><td>P</td><td>K</td><td>M</td><td>N</td><td>S</td><td>H</td><td>O</td></tr><tr><td>X800</td><td>X400</td><td>X400</td><td>X400</td><td>GX79</td><td>X500</td><td>X400</td></tr></table>	P	K	M	N	S	H	O	X800	X400	X400	X400	GX79	X500	X400	mm	mm	
P	K	M	N	S	H	O															
X800	X400	X400	X400	GX79	X500	X400															
1,0	0,5	TH2.100.050 VS	ASZF	X800 X400 GX79 X500 X400	5,4	1,15	TH2.15														
1,2	0,6	TH2.120.060 VS	ASZE	X800 X400 GX79 X500 X400	5,4	1,15	TH2.15														
2,0	1,0	TH2.200.100 VS	ASZD	X800 X400 GX79 X500 X400	5,4	1,6	TH2.20														
2,5	1,25	TH2.250.125 VS	ASZC	X800 X400 GX79 X500 X400	5,4	2,1	TH2.25														
3,0	1,5	TH2.300.150 VS	ASZB	X800 X400 GX79 X500 X400	5,4	2,65	TH2.30														
4,0	2,0	TH2.400.200 VS	ASZA	X800 X400 GX79 X500 X400	5,4	3,5	TH2.40														
5,0	2,5	TH2.500.250 VS	ASY9	X800 X400 GX79 X500 X400	5,4	3,5	TH2.40														

Bestellbeispiel // Order example: TH2.100.050 VS X800 (X800 = Schneidstoff // Grade)