

## Klemmhalter, Innen, Typ B

Klemmhalter für die Innenbearbeitung ab Bohrungsdurchmesser 31,0 mm. Ohne innere Kühlmittelzufuhr.

## Toolholder, Internal, Type B

Toolholder for internal applications as of bore diameter 31,0 mm. Without through coolant.

Anzugsmoment (Schraube) // Tightening torque (screw)

TH2.15: 1,5 Nm  
TH2.20: 2,0 Nm  
TH2.25: 2,5 Nm  
TH2.30: 3,0 Nm  
TH2.40: 3,0 Nm



TW  
ST

R

Legende  
Legend

277



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QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/859](http://www.simtek.info/cp/859)

Für größere Bohrungen  
For bigger bores

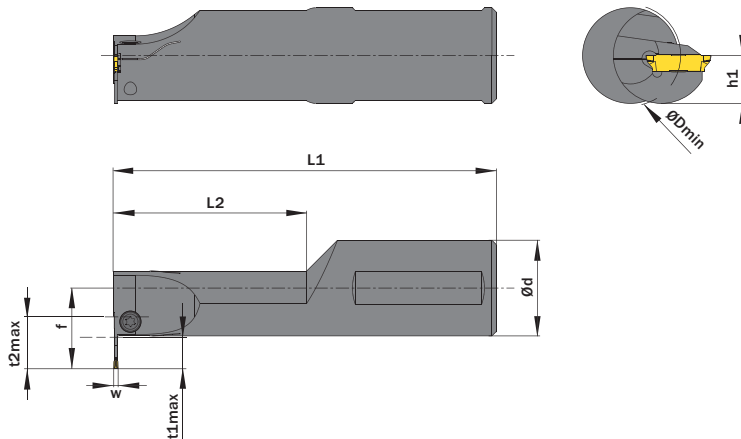
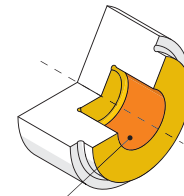


Abbildung zeigt / Drawing shows: TH2.0032.B31.61.12.15 R



- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

| Ød <sup>g6</sup> | Ødmin (Min. Bohrung)<br>Ødmin (min. bore) | L2 | L1 | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | f  | h1 <sup>js14</sup> | t1max | t2max | w ≥ | w ≤ | Schraube<br>Screw | Schraubenschlüssel<br>Screw driver | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|------------------|-------------------------------------------|----|----|------------------------------|-------------------------------------------------------------------------------|----|--------------------|-------|-------|-----|-----|-------------------|------------------------------------|-----------------------------------------------------------------------------|
| mm               | mm                                        | mm | mm |                              |                                                                               | mm | mm                 | mm    | mm    | mm  | mm  |                   |                                    |                                                                             |

Fortgesetzte Tabelle  
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!  
Related items can be found on the previous page as well!

▼ Ød = 25,0 mm

|      |      |      |       |                           |   |      |   |      |      |      |      |      |      |     |      |      |        |
|------|------|------|-------|---------------------------|---|------|---|------|------|------|------|------|------|-----|------|------|--------|
| 25,0 | 31,0 | 61,0 | 120,0 | TH2.0025.B31.61.12.15 R/L | R | ASXC | L | ASXB | 23,5 | 11,5 | 10,0 | 16,5 | -    | 1,9 | ATMB | T15F | TH2.15 |
| 25,0 | 31,0 | 61,0 | 120,0 | TH2.0025.B31.61.12.20 R/L | R | ASXE | L | ASXD | 23,5 | 11,5 | 10,0 | 16,5 | 1,91 | 2,4 | ATMB | T15F | TH2.20 |
| 25,0 | 31,0 | 61,0 | 120,0 | TH2.0025.B31.61.12.25 R/L | R | ASXG | L | ASXF | 23,5 | 11,5 | 10,0 | 16,5 | 2,41 | 2,9 | ATMB | T15F | TH2.25 |
| 25,0 | 31,0 | 61,0 | 120,0 | TH2.0025.B31.61.12.30 R/L | R | ASXJ | L | ASXH | 23,5 | 11,5 | 10,0 | 16,5 | 2,91 | 3,8 | ATMB | T15F | TH2.30 |
| 25,0 | 31,0 | 61,0 | 120,0 | TH2.0025.B31.61.12.40 R/L | R | ASXM | L | ASXK | 23,5 | 11,5 | 10,0 | 16,5 | 3,81 | 4,9 | ATMB | T15F | TH2.40 |

▼ Ød = 25,4 mm

|      |      |      |       |                            |   |      |   |      |      |      |      |      |      |     |      |      |        |      |
|------|------|------|-------|----------------------------|---|------|---|------|------|------|------|------|------|-----|------|------|--------|------|
| 25,4 | 31,0 | 61,0 | 120,0 | TH2.1.000.B31.61.12.15 R/L | R | AW68 | L | AW67 | 23,7 | 11,7 | 10,0 | 16,5 | -    | 1,9 | ATMB | T15F | TH2.15 | inch |
| 25,4 | 31,0 | 61,0 | 120,0 | TH2.1.000.B31.61.12.20 R/L | R | AW7A | L | AW69 | 23,7 | 11,7 | 10,0 | 16,5 | 1,91 | 2,4 | ATMB | T15F | TH2.20 | inch |
| 25,4 | 31,0 | 61,0 | 120,0 | TH2.1.000.B31.61.12.25 R/L | R | AW7C | L | AW7B | 23,7 | 11,7 | 10,0 | 16,5 | 2,41 | 2,9 | ATMB | T15F | TH2.25 | inch |
| 25,4 | 31,0 | 61,0 | 120,0 | TH2.1.000.B31.61.12.30 R/L | R | AW7E | L | AW7D | 23,7 | 11,7 | 10,0 | 16,5 | 2,91 | 3,8 | ATMB | T15F | TH2.30 | inch |
| 25,4 | 31,0 | 61,0 | 120,0 | TH2.1.000.B31.61.12.40 R/L | R | AW7G | L | AW7F | 23,7 | 11,7 | 10,0 | 16,5 | 3,81 | 4,9 | ATMB | T15F | TH2.40 | inch |

▼ Ød = 32,0 mm

|      |      |      |       |                           |   |      |   |      |      |      |      |      |      |     |      |      |        |
|------|------|------|-------|---------------------------|---|------|---|------|------|------|------|------|------|-----|------|------|--------|
| 32,0 | 34,0 | 61,0 | 120,0 | TH2.0032.B31.61.12.15 R/L | R | ASYM | L | ASYK | 27,0 | 15,0 | 10,0 | 16,5 | -    | 1,9 | ATK6 | T20F | TH2.15 |
| 32,0 | 34,0 | 61,0 | 120,0 | TH2.0032.B31.61.12.20 R/L | R | ASYP | L | ASYN | 27,0 | 15,0 | 10,0 | 16,5 | 1,91 | 2,4 | ATK6 | T20F | TH2.20 |
| 32,0 | 34,0 | 61,0 | 120,0 | TH2.0032.B31.61.12.25 R/L | R | ASYS | L | ASYQ | 27,0 | 15,0 | 10,0 | 16,5 | 2,41 | 2,9 | ATK6 | T20F | TH2.25 |
| 32,0 | 34,0 | 61,0 | 120,0 | TH2.0032.B31.61.12.30 R/L | R | ASYU | L | ASYT | 27,0 | 15,0 | 10,0 | 16,5 | 2,91 | 3,8 | ATK6 | T20F | TH2.30 |
| 32,0 | 34,0 | 61,0 | 120,0 | TH2.0032.B31.61.12.40 R/L | R | ASYW | L | ASYV | 27,0 | 15,0 | 10,0 | 16,5 | 3,81 | 4,9 | ATK6 | T20F | TH2.40 |

Bestellbeispiel // Order example: TH2.0025.B31.61.12.40 R (R = Rechte Ausführung // Right hand version)

Eine Umschlüsselungsliste von Webcode zu Schrauben bzw. Spannmuttern finden Sie auf Seite 766.  
A conversion list from webcode to screws as well as standard screw nuts can be found on page 766.