

Klemmhalter, Innen, Typ A

Klemmhalter für die Innenbearbeitung ab Bohrungsdurchmesser 31,0 mm. Mit spezieller Kühlmitteldüse für verbesserte Spankontrolle.

Toolholder, Internal, Type A

Toolholder for internal applications as of bore diameter 31,0 mm. Equipped with special through coolant nozzle for improved chip control.

Anzugsmoment (Schraube) // Tightening torque (screw)

TH2.15: 1,5 Nm
TH2.20: 2,0 Nm
TH2.25: 2,5 Nm
TH2.30: 3,0 Nm
TH2.40: 3,0 Nm



Legende
Legend

277

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www.simtek.info/cp/860

Für größere Bohrungen
For bigger bores

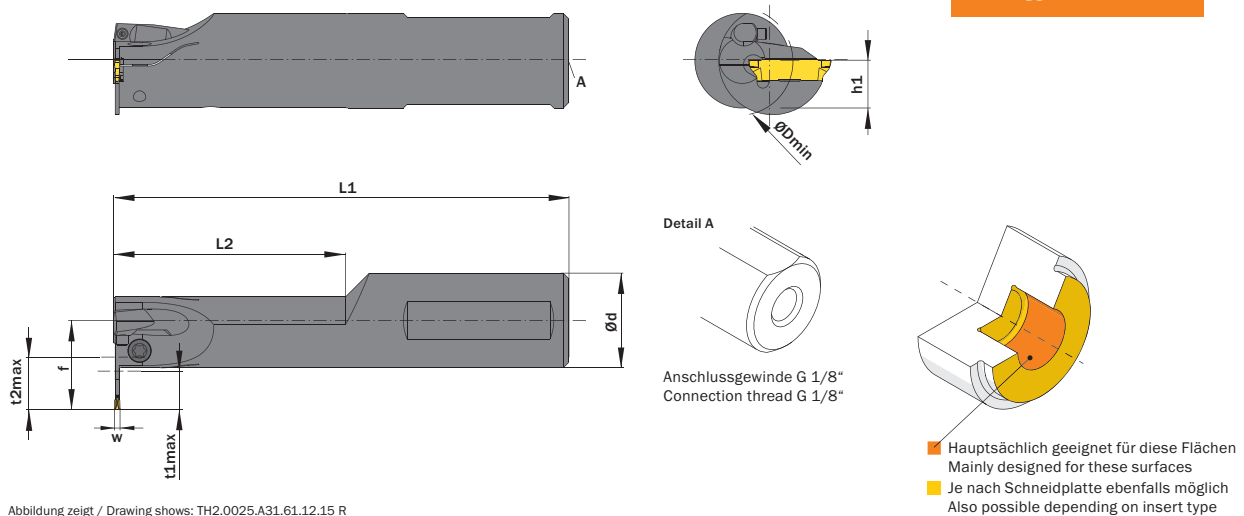


Abbildung zeigt / Drawing shows: TH2.0025.A31.61.12.15 R

Ød ⁶	ØDmin (Min. Bohrung) ØDmin (min. bore)	L2	L1	Artikelnummer Part number	Webcode www.simtek.com/webcode	f	h1 ^{js14}	t1max	t2max	w ≥	w ≤	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/code
mm	mm	mm	mm			mm	mm	mm	mm	mm	mm			

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related items can be found on the previous page as well!

▼ Ød = 25,0 mm

25,0	31,0	61,0	120,0	TH2.0025.A31.61.12.15 R/L	R ASWS	L ASWQ	23,5	11,5	10,0	16,5	-	1,9	ATMB	T15F	TH2.15
25,0	31,0	61,0	120,0	TH2.0025.A31.61.12.20 R/L	R ASWU	L ASWT	23,5	11,5	10,0	16,5	1,91	2,4	ATMB	T15F	TH2.20
25,0	31,0	61,0	120,0	TH2.0025.A31.61.12.25 R/L	R ASWW	L ASWV	23,5	11,5	10,0	16,5	2,41	2,9	ATMB	T15F	TH2.25
25,0	31,0	61,0	120,0	TH2.0025.A31.61.12.30 R/L	R ASWY	L ASWX	23,5	11,5	10,0	16,5	2,91	3,8	ATMB	T15F	TH2.30
25,0	31,0	61,0	120,0	TH2.0025.A31.61.12.40 R/L	R ASWØ	L ASWZ	23,5	11,5	10,0	16,5	3,81	4,9	ATMB	T15F	TH2.40

▼ Ød = 25,4 mm

25,4	31,0	61,0	120,0	TH2.1.000.A31.61.12.15 R/L	R AW6M	L AW6K	23,7	11,7	10,0	16,5	-	1,9	ATMB	T15F	TH2.15
25,4	31,0	61,0	120,0	TH2.1.000.A31.61.12.20 R/L	R AW6P	L AW6N	23,7	11,7	10,0	16,5	1,91	2,4	ATMB	T15F	TH2.20
25,4	31,0	61,0	120,0	TH2.1.000.A31.61.12.25 R/L	R AW6S	L AW6Q	23,7	11,7	10,0	16,5	2,41	2,9	ATMB	T15F	TH2.25
25,4	31,0	61,0	120,0	TH2.1.000.A31.61.12.30 R/L	R AW6U	L AW6T	23,7	11,7	10,0	16,5	2,91	3,8	ATMB	T15F	TH2.30
25,4	31,0	61,0	120,0	TH2.1.000.A31.61.12.40 R/L	R AW6W	L AW6V	23,7	11,7	10,0	16,5	3,81	4,9	ATMB	T15F	TH2.40

▼ Ød = 32,0 mm

32,0	34,0	61,0	120,0	TH2.0032.A31.61.12.15 R/L	R ASXØ	L ASXZ	27,0	15,0	10,0	16,5	-	1,9	ATK6	T20F	TH2.15
32,0	34,0	61,0	120,0	TH2.0032.A31.61.12.20 R/L	R ASX2	L ASX1	27,0	15,0	10,0	16,5	1,91	2,4	ATK6	T20F	TH2.20
32,0	34,0	61,0	120,0	TH2.0032.A31.61.12.25 R/L	R ASX4	L ASX3	27,0	15,0	10,0	16,5	2,41	2,9	ATK6	T20F	TH2.25
32,0	34,0	61,0	120,0	TH2.0032.A31.61.12.30 R/L	R ASX6	L ASX5	27,0	15,0	10,0	16,5	2,91	3,8	ATK6	T20F	TH2.30
32,0	34,0	61,0	120,0	TH2.0032.A31.61.12.40 R/L	R ASX8	L ASX7	27,0	15,0	10,0	16,5	3,81	4,9	ATK6	T20F	TH2.40

Bestellbeispiel // Order example: TH2.0025.A31.61.12.20 R (R = Rechte Ausführung // Right hand version)

Eine Umschlüsselungsliste von Webcode zu Schrauben bzw. Spannmuttern finden Sie auf Seite 766.
A conversion list from webcode to screws as well as standard screw nuts can be found on page 766.