

Axialeinstiche in Bohrungen

Geeignet ab Bohrungsdurchmesser 14,0 mm.

Face Grooving in bores

For use in bores as of minimum bore diameter 14,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 429

Passende Klemmhalter auf Seite // Suitable toolholders on page
165, 166, 167

SP

HM

Legende
Legend

213

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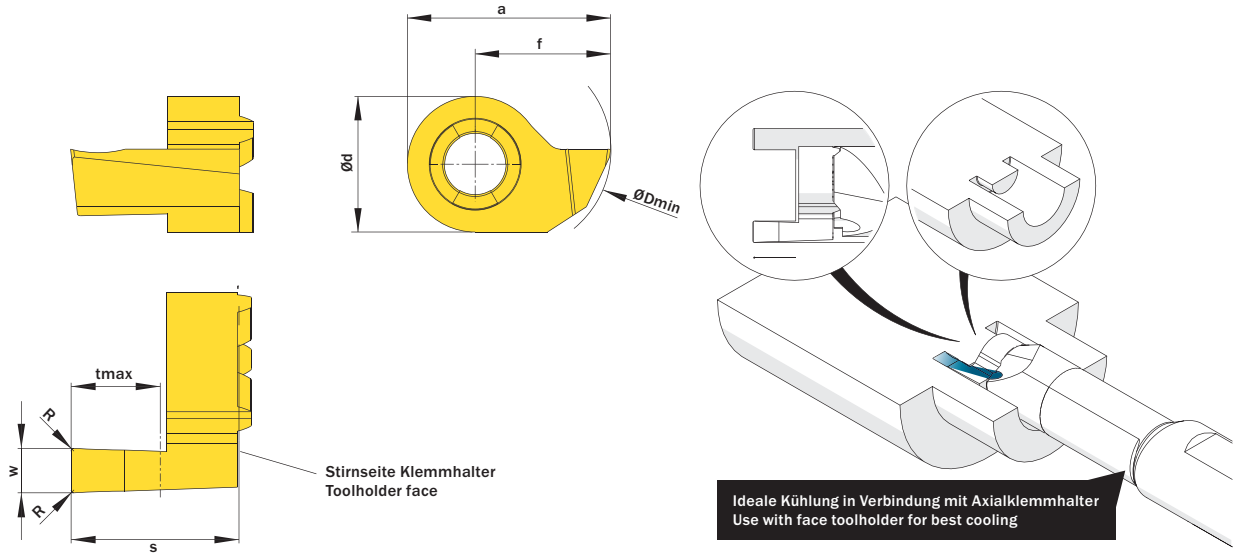


Abbildung zeigt / Drawing shows: D14.1430.62 A R

ØDmin (Min. Bohrung) ØDmin (min. bore)	w ^{+0,03}	R	tmax	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice				a	Ød	f	S	Connectcode www.simtek.com/code		
						P	K	M	N					S		
▼ tmax = 1,5 mm																
14,0	1,0	-	1,5	D14.1410.00 AR/L	R AB03	L AJC4	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	1,168	-	1,5	D14.1411.00 AR/L	R AA1G	L AGEN	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
▼ tmax = 2,5 mm																
14,0	1,5	0,2	2,5	D14.1415.02 AR/L	R AET8	L ABZX	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	1,6	0,2	2,5	D14.1416.02 AR/L	R AC9S	L AGVC	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	1,575	0,2	2,5	D14.1416.020 AR		L A4VN	X800	X400	13,5	9,0	9,0	8,3		D14.A.R		
▼ tmax = 3,0 mm																
14,0	2,0	0,2	3,0	D14.1420.02 AR/L	R AKZS	L AG57	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	2,388	0,2	3,0	D14.1424.02 AR/L	R AF82	L AHNH	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	2,5	0,2	3,0	D14.1425.02 AR/L	R AMKF	L AJN5	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	3,0	0,2	3,0	D14.1430.02 AR/L	R ABPP	L AMDG	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
14,0	3,175	0,2	3,0	D14.1432.02 AR/L	R AHGE	L AMA5	X800	X400	13,5	9,0	9,0	8,3	R	D14.A.R	L	D14.A.L
▼ tmax = 5,0 mm																
14,0	2,0	0,2	5,0	D14.1420.52 AR/L	R AGV5	L AATA	X800	X400	13,5	9,0	9,0	10,3	R	D14.A.R	L	D14.A.L
14,0	2,388	0,2	5,0	D14.1424.52 AR/L	R AF3H	L AMMD	X800	X400	13,5	9,0	9,0	10,3	R	D14.A.R	L	D14.A.L
14,0	2,5	0,2	5,0	D14.1425.52 AR/L	R ACQN	L AGFZ	X800	X400	13,5	9,0	9,0	10,3	R	D14.A.R	L	D14.A.L
14,0	3,0	0,2	5,0	D14.1430.52 AR/L	R AKV7	L AJKK	X800	X400	13,5	9,0	9,0	10,3	R	D14.A.R	L	D14.A.L
14,0	3,175	0,2	5,0	D14.1432.52 AR/L	R AGHH	L ANZX	X800	X400	13,5	9,0	9,0	10,3	R	D14.A.R	L	D14.A.L
▼ tmax = 6,0 mm																
14,0	3,0	0,2	6,0	D14.1430.62 AR		L AGU2	X800	X400	13,5	9,0	9,0	11,3		D14.A.R		
▼ tmax = 10,0 mm																
18,0	3,0	0,2	10,0	D18.1830.10.02 AR/L	R AGNP	L AVST	X800	X400	16,5	11,0	11,0	15,8	R	D18.18.A.R	L	D18.18.A.L
18,0	4,0	0,2	10,0	D18.1840.10.02 AR/L	R AVJW	L AVSU	X800	X400	17,0	11,0	11,5	15,8	R	D18.18.A.R	L	D18.18.A.L

Bestellbeispiel // Order example: **D14.1430.62 AR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)