

Stechen von Vollradiusnuten

Geeignet ab Bohrungsdurchmesser 10,0 mm.

Full Radius Grooving

For use in bores as of minimum bore diameter 10,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

156, 157, 161, 163, 164

SP

HM

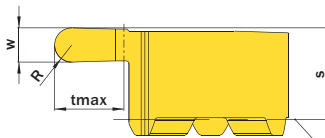
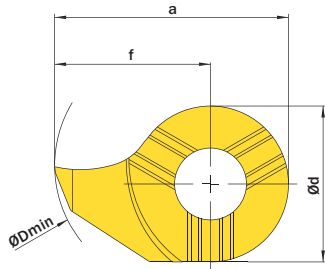
R

Legende
Legend

213

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www.simtek.info/cp/1342



Stirnseite Klemmhalter
Toolholder face

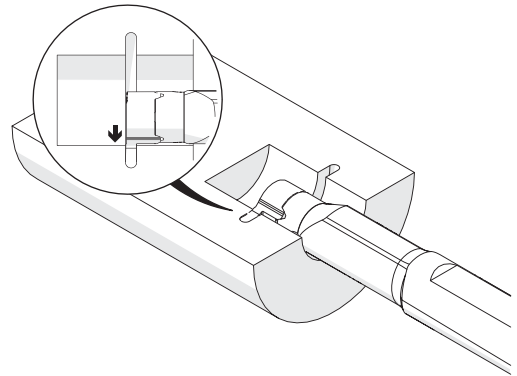


Abbildung zeigt / Drawing shows: D14.0010.20 V R

| R | w ^{+0,05} | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | Ød | ØDmin (Min. Bohrung) ØDmin (min. bore) | s | f | tmax | Connectcode www.simtek.com/ccode |
|---|--------------------|------------------------------|-----------------------------------|---------------------------------------|------|-----|---|-----|-----|------|---|
| mm | mm | | | P K M N S | mm | mm | mm | mm | mm | mm | |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 10,0 mm | | | | | | | | | | | |
| 0,4 | 0,8 | D10.0004.08.10 VR/L | R AD9G L AECX | X800 X400 | 9,3 | 7,0 | 10,0 | 3,9 | 5,8 | 1,8 | D10 |
| 0,5 | 1,0 | D10.0005.10.10 VR | A5DK | X800 X400 | 9,3 | 7,0 | 10,0 | 3,9 | 5,8 | 1,8 | D10 new |
| 0,6 | 1,2 | D10.0006.12.10 VR/L | R ABMC L ANBF | X800 X400 | 9,3 | 7,0 | 10,0 | 3,9 | 5,8 | 1,8 | D10 |
| 0,9 | 1,8 | D10.0009.18.10 VR/L | R AC50 L AFQ8 | X800 X400 | 9,3 | 7,0 | 10,0 | 3,9 | 5,8 | 1,8 | D10 |
| 1,0 | 2,0 | D10.0010.20.10 VR/L | R AAK8 L ABVA | X800 X400 | 9,3 | 7,0 | 10,0 | 3,9 | 5,8 | 1,8 | D10 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 11,0 mm | | | | | | | | | | | |
| 0,4 | 0,8 | D11.0004.08 VR/L | R AJS6 L AGJD | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 0,584 | 1,168 | D11.0006.117 VR | A6D7 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 new inch |
| 0,6 | 1,2 | D11.0006.12 VR/L | R AH9B L AE6K | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 0,787 | 1,575 | D11.0008.157 VR | A6D5 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 new inch |
| 0,8 | 1,6 | D11.0008.16 VR/L | R AMJP L AP28 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 0,9 | 1,8 | D11.0009.18 VR/L | R APTS L AA18 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 1,0 | 2,0 | D11.0010.20 VR/L | R AC6N L ABQC | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 1,2 | 2,4 | D11.0012.24 VR/L | R AF3Y L AKC8 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |
| 1,5 | 3,0 | D11.0015.30 VR/L | R AFGU L AKX2 | X800 X400 | 10,7 | 8,0 | 11,0 | 4,2 | 6,7 | 2,3 | D11 |

Bestellbeispiel // Order example: **D11.0015.30 VR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)