

## Einstecken und Profildrehen, Vollradius

Vollradiusnuten, CNC-Konturdrehen.

## Grooving and Profiling, Full Radius

Full radius, CNC profiling.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.) 0,05 mm/U	f (innen//int.) 0,04 mm/U	Vc Seite/Page 429
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Passende Klemmhalter auf Seite // Suitable toolholders on page

**295, 296, 297, 298, 299, 300, 301, 302, 303**



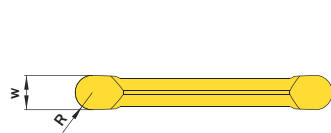
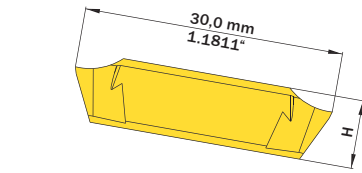
**SP** Legende  
**HM** Legend

315

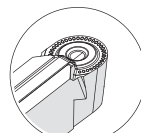


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G29.00 ...S



G29.CB...S

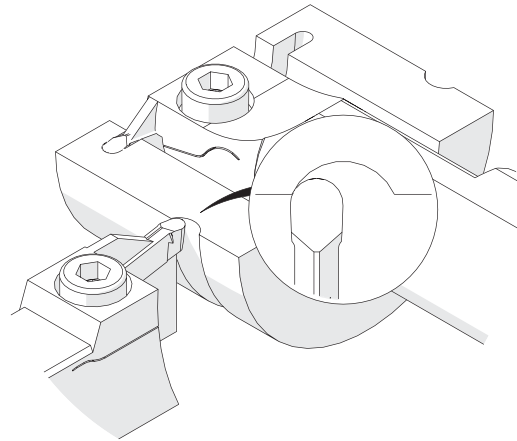


Abbildung zeigt / Drawing shows: G29.0040.20 S

w <sup>+0,05</sup> mm	R mm	Artikelnummer Part number	Webcode <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a>	Unsere erste Wahl Our first choice P K M N S	H mm	Connectcode <a href="http://www.simtek.com/ccode">www.simtek.com/ccode</a>
<b>▼ w = 2,0 mm</b>						
2,0	1,0	<b>G29.0020.10 S</b>	ADWN	X800 X400	7,9	G29.02
<b>▼ w = 3,0 mm</b>						
3,0	1,5	<b>G29.0030.15 S</b>	ANAZ	X800 X400	7,9	G29.03
<b>▼ w = 4,0 mm</b>						
4,0	2,0	<b>G29.0040.20 S</b>	AK7N	X800 X400	7,9	G29.03   G29.04
4,0	2,0	<b>G29.CB40.20 S</b>	A2WM	X800 X400	7,9	G29.03   G29.04 <sup>upd</sup>
<b>▼ w = 5,0 mm</b>						
5,0	2,5	<b>G29.0050.25 S</b>	ANTE	X800 X400	7,9	G29.04
<b>▼ w = 6,0 mm</b>						
6,0	3,0	<b>G29.0060.30 S</b>	AME9	X800 X400	7,5	G29.06
6,0	3,0	<b>G29.CB60.30 S</b>	A172	X800 X400	7,5	G29.06

Bestellbeispiel // Order example: **G29.0030.15 S X800** (X800 = Schneidstoff // Grade)