

## Einstecken und Profildrehen

CNC-Konturdrehen mit gesinterter Spanformgeometrie für kontrollierte Spanbildung.

## Grooving and Profiling

CNC profiling. Sintered geometry for improved chip control.

Schnittwerte (Start) // Cutting parameters (start)

| f (außen//ext.) | f (innen//int.) | Vc             |
|-----------------|-----------------|----------------|
| 0,12 mm/U       | 0,09 mm/U       | Seite/Page 442 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

307, 308, 309, 310, 311, 312, 313, 314, 315



SP  
HM

Legende  
Legend

327



Scan  
QR-Code

Oder besuchen Sie // Or Visit  
[www.simtek.info/cp/521](http://www.simtek.info/cp/521)

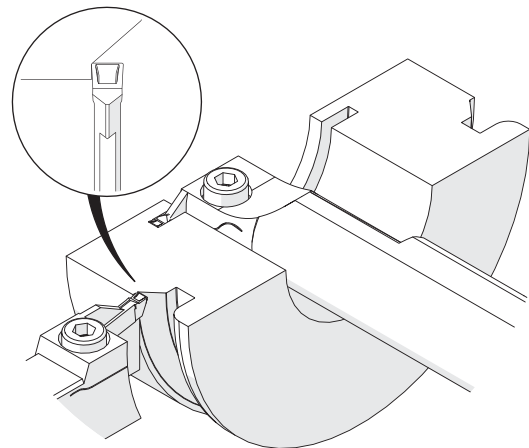
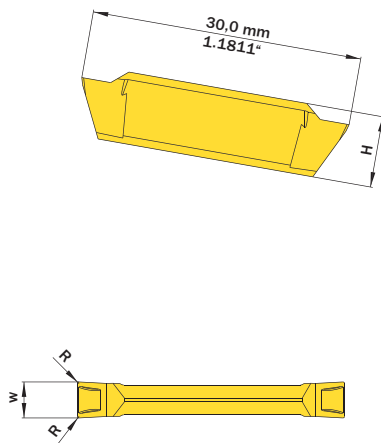


Abbildung zeigt / Drawing shows: G29.0400.32 S

| w <sup>+0,05</sup> | R   | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | Empfohlene<br>Schneidstoffe<br>Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a><br><br>Recommended<br>cutting grades<br>You can find current<br>availability and prices on<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> |              |   |      |      |      | H   | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|--------------------|-----|------------------------------|-------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|---|------|------|------|-----|-----------------------------------------------------------------------------|
|                    |     |                              |                                                                               | P                                                                                                                                                                                                                                                                                                                              | K            | M | N    | S    | H    |     |                                                                             |
| mm                 | mm  |                              |                                                                               |                                                                                                                                                                                                                                                                                                                                |              |   |      |      |      | mm  |                                                                             |
| 2,0                | 0,2 | G29.0200.32 S                | ABNM                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.02                                                                      |
| 2,5                | 0,2 | G29.0250.32 S                | AHMB                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.02                                                                      |
| 3,0                | 0,2 | G29.0300.32 S                | AFPT                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03                                                                      |
| 3,0                | 0,4 | G29.0300.34 S                | AN8A                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03                                                                      |
| 3,175              | 0,2 | G29.0318.32 S                | A6DD                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03                                                                      |
| 3,175              | 0,4 | G29.0318.34 S                | A6DF                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03                                                                      |
| 4,0                | 0,2 | G29.0400.32 S                | AJK1                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03   G29.04                                                             |
| 4,0                | 0,4 | G29.0400.34 S                | AAEØ                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.03   G29.04                                                             |
| 4,76               | 0,2 | G29.0476.32 S                | A7VV                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.04                                                                      |
| 4,76               | 0,4 | G29.0476.34 S                | A7VT                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.04                                                                      |
| 5,0                | 0,4 | G29.0500.34 S                | AN6E                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,9 | G29.04                                                                      |
| 6,0                | 0,4 | G29.0600.34 S                | AE8G                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,5 | G29.06                                                                      |
| 6,0                | 0,8 | G29.0600.38 S                | ANYA                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,5 | G29.06                                                                      |
| 6,35               | 0,2 | G29.0635.32 S                | A6DV                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,5 | G29.06                                                                      |
| 6,35               | 0,4 | G29.0635.34 S                | A6DT                                                                          | X800                                                                                                                                                                                                                                                                                                                           | X400<br>X600 |   | GX79 | X500 | X400 | 7,5 | G29.06                                                                      |

Bestellbeispiel // Order example: G29.0300.32 S X800 (X800 = Schneidstoff // Grade)