

Nutenstechen

Geeignet ab Bohrungsdurchmesser 7,2 mm.

Grooving

For use in bores as of minimum bore diameter 7,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

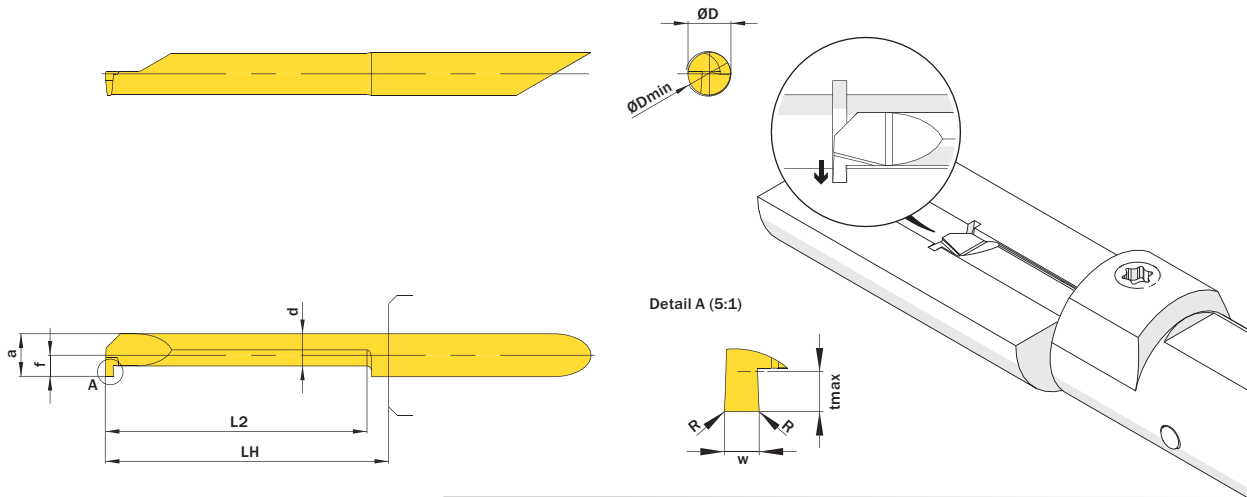
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61, 64, 65, 66, 67, 68, 69

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Legende
Legend 139

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Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

| ØD | w ^{+0,03} | L2 | ØDmin (Min. Bohrung) ØDmin (min. bore) | Kühlmittelzufuhr Through coolant supply | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | d | f | LH | R | tmax | Connectcode www.simtek.com/code |
|----|--------------------|----|---|--|------------------------------|---|---------------------------------------|----|----|----|----|----|------|---|
| mm | mm | mm | mm | | | | P K M N S | mm | mm | mm | mm | mm | mm | |

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related items can be found on the previous page as well!

| ▼ w = 1,0 mm | | | | | | | | | | | | | | | | |
|----------------|-------|------|-----|---|---------------------|--------|--------|-----------|------|------|------|------|---|-----|-----------------|------|
| 7,0 | 1,0 | 10,2 | 7,2 | + | A07.0100.10.72 GR/L | R AJW1 | L AJHP | X800 X400 | 6,95 | 4,25 | 3,45 | 13,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 15,2 | 7,2 | + | A07.0100.15.72 GR/L | R AKT1 | L AD20 | X800 X400 | 6,95 | 4,25 | 3,45 | 18,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 20,3 | 7,2 | + | A07.0100.20.72 GR/L | R AJ70 | L AB35 | X800 X400 | 6,95 | 4,25 | 3,45 | 23,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 25,4 | 7,2 | + | A07.0100.25.72 GR/L | R APYK | L AN70 | X800 X400 | 6,95 | 4,25 | 3,45 | 28,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 30,5 | 7,2 | + | A07.0100.30.72 GR/L | R AA78 | L ADG6 | X800 X400 | 6,95 | 4,25 | 3,45 | 33,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 35,6 | 7,2 | + | A07.0100.35.72 GR/L | R AKNF | L AFWS | X800 X400 | 6,95 | 4,25 | 3,45 | 38,0 | - | 2,5 | R A07.R L A07.L | |
| 7,0 | 1,0 | 40,6 | 7,2 | + | A07.0100.40.72 GR/L | R ADSJ | L AHQJ | X800 X400 | 6,95 | 4,25 | 3,45 | 43,0 | - | 2,5 | R A07.R L A07.L | |
| ▼ w = 1,168 mm | | | | | | | | | | | | | | | | |
| 7,0 | 1,168 | 10,2 | 7,2 | + | A07.0117.10.72 GR/L | R AA4H | L AJAH | X800 X400 | 6,95 | 4,25 | 3,45 | 13,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 15,2 | 7,2 | + | A07.0117.15.72 GR/L | R ADV1 | L AHJH | X800 X400 | 6,95 | 4,25 | 3,45 | 18,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 20,3 | 7,2 | + | A07.0117.20.72 GR/L | R AHVD | L AE3M | X800 X400 | 6,95 | 4,25 | 3,45 | 23,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 25,4 | 7,2 | + | A07.0117.25.72 GR/L | R ANSE | L ANPE | X800 X400 | 6,95 | 4,25 | 3,45 | 28,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 30,5 | 7,2 | + | A07.0117.30.72 GR/L | R AKKW | L AB8D | X800 X400 | 6,95 | 4,25 | 3,45 | 33,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 35,6 | 7,2 | + | A07.0117.35.72 GR/L | R APF9 | L AMQA | X800 X400 | 6,95 | 4,25 | 3,45 | 38,0 | - | 2,5 | R A07.R L A07.L | Inch |
| 7,0 | 1,168 | 40,6 | 7,2 | + | A07.0117.40.72 GR/L | R AFTZ | L AEM7 | X800 X400 | 6,95 | 4,25 | 3,45 | 43,0 | - | 2,5 | R A07.R L A07.L | Inch |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: A07.0100.10.72 GR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)