

# Klemmhalter, Axialbearbeitung

Stahl-Quadratschaft für Axialbearbeitungen.

## Toolholder, Face Grooving Applications

Steel square shank toolholder for face grooving applications.

Anzugsmoment (Schraube) // Tightening torque (screw)

"D M4x12 T15F": 4,5 Nm  
"D M5x12 T20T": 7,0 Nm

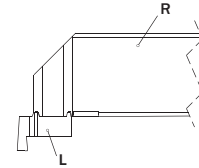
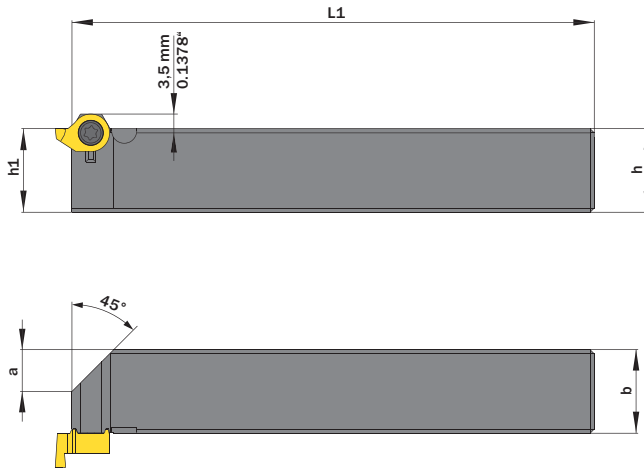
Bitte Hinweise im Anhang beachten // Please read add. notes

**MASTER (Seite/Page 212)**

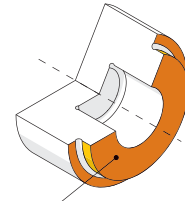


**TW** Legende  
**ST** Legend  
**213**

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Bitte beachten: Rechter Halter wird mit linker Platte bestückt und umgekehrt. Please use right hand toolholder with left hand insert and vice versa.



- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

Abbildung zeigt / Drawing shows: D14.2020.ST R

h	b	Artikelnummer Part number	Webcode www.simtek.com/webcode	a	h1	L1	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/code
mm	mm			mm	mm	mm			
<b>▼ Connectcode = D14.A.L / D14.A.R</b>									
12,0	12,0	<b>D14.1212.ST R/L</b>	R AB16 L AB61	2,0	12,0	100,0	D M4x12 T15F	T15F R	D14.A.L   L D14.A.R
16,0	16,0	<b>D14.1616.ST R/L</b>	R ABDB L APA7	6,0	16,0	125,0	D M4x12 T15F	T15F R	D14.A.L   L D14.A.R
20,0	20,0	<b>D14.2020.ST R/L</b>	R APDC L AMY4	10,0	20,0	125,0	D M4x12 T15F	T15F R	D14.A.L   L D14.A.R
25,0	25,0	<b>D14.2525.ST R/L</b>	R ANUG L ANQ0	15,0	25,0	150,0	D M4x12 T15F	T15F R	D14.A.L   L D14.A.R
<b>▼ Connectcode = D18.16.A.L   D18.18.A.L / D18.16.A.R   D18.18.A.R</b>									
20,0	20,0	<b>D18.2020.ST R/L</b>	R AVS2 L AT9W	10,0	20,0	125,0	D M5x12 T20T	T20T R	D18.16.A.L   D18.18.A.L   L D18.16.A.R   D18.18.A.R
25,0	25,0	<b>D18.2525.ST R/L</b>	R AVGE L AVFZ	15,0	25,0	150,0	D M5x12 T20T	T20T R	D18.16.A.L   D18.18.A.L   L D18.16.A.R   D18.18.A.R

Bestellbeispiel // Order example: **D14.2525.ST R** (R = Rechte Ausführung // Right hand version)