

Nutenstechen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Grooving

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 421 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

28, 29, 31, 36, 37, 42, 45, 46, 50, 51, 52, 53, 54, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

Vergleichbare Werkzeuge auf Seite // Similar tools on page

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Legende
Legend 139

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Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

| ØD | w ^{+0,03} | L2 | ØDmin (Min. Bohrung) ØDmin (min. bore) | Kühlmittelzufuhr Through coolant supply | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | d | f | LH | R | tmax | Connectcode www.simtek.com/code |
|----|--------------------|----|---|--|------------------------------|-----------------------------------|---------------------------------------|----|----|----|----|----|------|------------------------------------|
| mm | mm | mm | mm | | | | P K M N S | mm | mm | mm | mm | mm | mm | |

| Fortgesetzte Tabelle Continued Table | | | | Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well! | | | | | | | | | | | | | | |
|---|-------|------|-----|---|----------------------|---------------|-----------|------|------|------|------|-----|-----|---|-------|---|-------|-------------|
| 6,0 | 1,981 | 10,2 | 6,2 | + | A06.0198.10.62 GR/L | R AH4X L AJBE | X800 X400 | 5,95 | 3,95 | 2,95 | 13,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 1,981 | 15,2 | 6,2 | + | A06.0198.15.62 GR/L | R AE9F L ANK9 | X800 X400 | 5,95 | 3,95 | 2,95 | 18,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 1,981 | 20,3 | 6,2 | + | A06.0198.20.62 GR/L | R AXVN L AFQQ | X800 X400 | 5,95 | 3,95 | 2,95 | 23,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 1,981 | 25,4 | 6,2 | + | A06.0198.25.62 GR/L | R AJAX L AMQM | X800 X400 | 5,95 | 3,95 | 2,95 | 28,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 1,981 | 30,5 | 6,2 | + | A06.0198.30.62 GR/L | R AJCJ L APFQ | X800 X400 | 5,95 | 3,95 | 2,95 | 33,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 1,981 | 30,5 | 6,2 | + | A06.0198.30.62.10 GR | A6E9 | X800 X400 | 5,95 | 3,95 | 2,95 | 33,0 | 0,1 | 1,8 | | A06.R | | | new inch |
| 6,0 | 1,981 | 35,6 | 6,2 | + | A06.0198.35.62 GR/L | R A08P L A08Q | X800 X400 | 5,95 | 3,95 | 2,95 | 38,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 2,0 | 10,2 | 6,2 | + | A06.0200.10.62 GR/L | R ABY8 L AK2Q | X800 X400 | 5,95 | 3,95 | 2,95 | 13,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 2,0 | 15,2 | 6,2 | + | A06.0200.15.62 GR/L | R AFYP L AEUP | X800 X400 | 5,95 | 3,95 | 2,95 | 18,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 2,0 | 20,3 | 6,2 | + | A06.0200.20.62 GR/L | R AB0S L AHN0 | X800 X400 | 5,95 | 3,95 | 2,95 | 23,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 2,0 | 25,4 | 6,2 | + | A06.0200.25.62 GR/L | R APT6 L AC9V | X800 X400 | 5,95 | 3,95 | 2,95 | 28,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 6,0 | 2,0 | 30,5 | 6,2 | + | A06.0200.30.62 GR/L | R AC74 L ANMU | X800 X400 | 5,95 | 3,95 | 2,95 | 33,0 | - | 1,8 | R | A06.R | L | A06.L | inch |
| 7,0 | 0,787 | 10,2 | 7,2 | + | A07.0078.10.72 GR/L | R ANFU L ACZM | X800 X400 | 6,95 | 4,25 | 3,45 | 13,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 15,2 | 7,2 | + | A07.0078.15.72 GR/L | R AJB8 L AF8M | X800 X400 | 6,95 | 4,25 | 3,45 | 18,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 20,3 | 7,2 | + | A07.0078.20.72 GR/L | R AG21 L ACUK | X800 X400 | 6,95 | 4,25 | 3,45 | 23,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 25,4 | 7,2 | + | A07.0078.25.72 GR/L | R AJM7 L AM36 | X800 X400 | 6,95 | 4,25 | 3,45 | 28,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 30,5 | 7,2 | + | A07.0078.30.72 GR/L | R ABTA L APCD | X800 X400 | 6,95 | 4,25 | 3,45 | 33,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 35,6 | 7,2 | + | A07.0078.35.72 GR/L | R ABGT L APCH | X800 X400 | 6,95 | 4,25 | 3,45 | 38,0 | - | 2,5 | R | A07.R | L | A07.L | inch |
| 7,0 | 0,787 | 40,6 | 7,2 | + | A07.0078.40.72 GR/L | R ANWX L AJ42 | X800 X400 | 6,95 | 4,25 | 3,45 | 43,0 | - | 2,5 | R | A07.R | L | A07.L | inch |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: A06.0200.10.62 GR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)



| | | | | | | |
|--|-------------------------------|------------------------------|------|-------------------------------|-----------------------|-----|
| A06. | w, 1/100 mm, 3 Stellen/Digits | L2, 1/1 mm, 2 Stellen/Digits | .52. | R, 1/100 mm, 3 Stellen/Digits | Toleranz // Tolerance | R/L |
| Beispielartikelnummer // Example Part number: A06.137.15.62.015 XN R oder // or A06.137.15.62.015 XN L | | | | | | |
| A07. | w, 1/100 mm, 3 Stellen/Digits | L2, 1/1 mm, 2 Stellen/Digits | .62. | R, 1/100 mm, 3 Stellen/Digits | Toleranz // Tolerance | R/L |
| Beispielartikelnummer // Example Part number: A07.137.15.72.015 XN R oder // or A07.137.15.72.015 XN L | | | | | | |