

Vorstechen und Fasen

Geeignet ab Bohrungsdurchmesser 8,0 mm.

Pre-Part-Off and Chamfering

For use in bores as of minimum bore diameter 8,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

154, 155, 156, 157, 158, 159, 161, 163, 164



Legende
Legend 213

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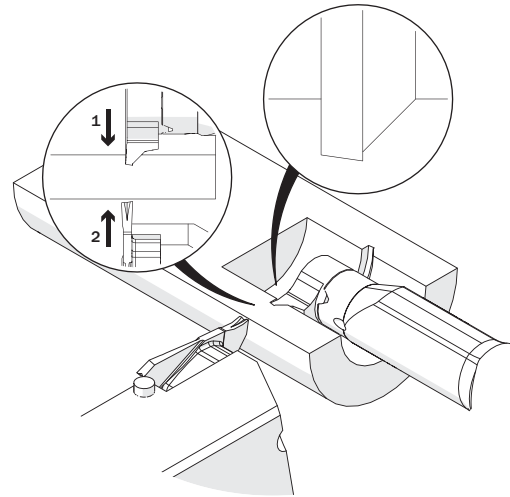
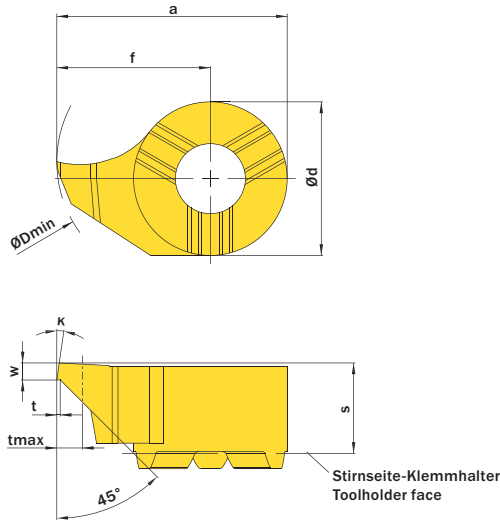


Abbildung zeigt / Drawing shows: D14.0810.00 P R

| K | w mm | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | Ød | ØDmin (Min. Bohrung) ØDmin (min. bore) | f | S | t | tmax | Connectcode www.simtek.com/code |
|---|---------|------------------------------|---|---------------------------------------|------|------|---|------|-----|-----|------|---|
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 8,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D08.0810.00 PR/L | R AJ7Z L AD30 | X800 X400 | 7,8 | 6,0 | 8,0 | 4,8 | 3,3 | 0,2 | 1,0 | D08 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 9,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D09.0810.00.09 PR/L | R AWF9 L AWHP | X800 X400 | 8,6 | 6,2 | 9,0 | 5,5 | 3,6 | 0,2 | 1,5 | D09 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 10,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D10.0810.00.10 PR/L | R AHZ3 L APNG | X800 X400 | 9,3 | 7,0 | 10,0 | 5,8 | 3,9 | 0,2 | 1,5 | D10 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 11,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D11.0810.00 PR/L | R AFDK L AB2C | X800 X400 | 10,7 | 8,0 | 11,0 | 6,7 | 4,2 | 0,2 | 1,5 | D11 |
| 8° | 1,5 | D11.0815.00 PR/L | R AK9Z L AA76 | X800 X400 | 10,7 | 8,0 | 11,0 | 6,7 | 4,2 | 0,2 | 1,5 | D11 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 14,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D14.0810.00 PR/L | R AH2J L AE1N | X800 X400 | 13,5 | 9,0 | 14,0 | 9,0 | 5,3 | 0,2 | 1,5 | D14 |
| 8° | 1,5 | D14.0815.00 PR/L | R AEQG L AHY9 | X800 X400 | 13,5 | 9,0 | 14,0 | 9,0 | 5,3 | 0,2 | 1,5 | D14 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 16,0 mm | | | | | | | | | | | | |
| 8° | 1,0 | D16.0810.00 PR/L | R AHPB L AADS | X800 X400 | 15,7 | 11,0 | 16,0 | 10,2 | 5,4 | 0,2 | 1,5 | D16 |
| 8° | 1,5 | D16.0815.00 PR/L | R AAHN L ANXC | X800 X400 | 15,7 | 11,0 | 16,0 | 10,2 | 5,4 | 0,2 | 1,5 | D16 |

Bestellbeispiel // Order example: **D11.0810.00 PR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)