

# Klemmhalter, Axialbearbeitung

Schwingungsgeprägter Stahl- und Hartmetall-Rundschaft mit optimierter innerer Kühlmittelzufuhr für Axialbearbeitungen.

## Toolholder, Face Grooving Applications

Anti-vibration solid steel and carbide round shank with optimized through coolant for face grooving applications.

Anzugsmoment (Schraube) // Tightening torque (screw)

"D M4x12 T15F": 4,5 Nm  
"D M5x12 T20T": 7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes

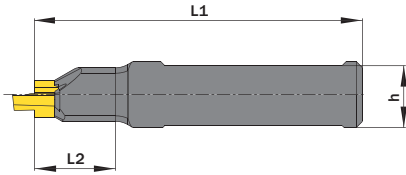
**MASTER (Seite/Page 212)**



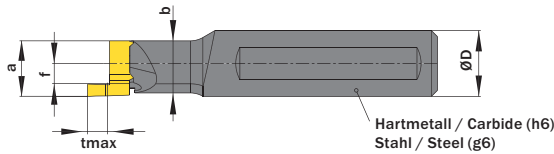
Legende  
Legend **213**



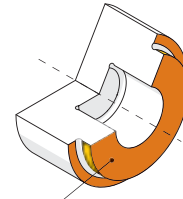
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Optimierte Kühlung für die Axialbearbeitung.  
Optimized through coolant for face grooving applications.



Maße „a“, „f“ und „tmax“ sind abhängig vom verwendeten Schneideinsatz.  
Dimensions „a“, „f“ and „tmax“ depend on used carbide inserts.



- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

Abbildung zeigt / Drawing shows: D14.A.0016.20 ST R

ØD	L2	Artikelnummer Part number	Webcode www.simtek.com/webcode	Stahl Steel	Hartmetall Carbide	b	h	L1	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/code	
mm	mm					mm	mm	mm				
▼ Connectcode = D14.A.L   D14.A.R												
15,875	62,0	<b>D14.A.0.625.60 HM R</b>	A5W1	-	x	12,7	14,9	120,0	DM4x12 T15F	T15F	D14.A.L   D14.A.R	<b>new</b> inch
▼ Connectcode = D14.A.L   D14.A.R / D14.A.L   D14.A.R												
15,875	42,0	<b>D14.A.0.625.42 HM R/L</b>	R A4V9 L A4V7	-	x	12,7	14,9	100,0	DM4x12 T15F	T15F R	D14.A.L   D14.A.R	<b>new</b> inch
15,875	5,6	<b>D14.A.0.625.05 STR/L</b>	R A5UF L A5UH	x	-	12,7	14,9	70,0	DM4x12 T15F	T15F R	D14.A.L   D14.A.R	<b>new</b> inch
15,875	20,0	<b>D14.A.0.625.20 STR/L</b>	R A4UH L A4UK	x	-	12,7	14,9	80,0	DM4x12 T15F	T15F R	D14.A.L   D14.A.R	<b>new</b> inch
▼ Connectcode = D14.A.R / D14.A.L												
16,0	5,3	<b>D14.A.0016.05 ST R/L</b>	R AB51 L AJ02	x	-	12,7	15,0	70,0	DM4x12 T15F	T15F R	D14.A.R	L D14.A.L
16,0	20,0	<b>D14.A.0016.20 ST R/L</b>	R AE7Z L AJ7N	x	-	12,7	15,0	80,0	DM4x12 T15F	T15F R	D14.A.R	L D14.A.L
16,0	42,0	<b>D14.A.0016.42 HM R/L</b>	R ABY3 L AKPP	-	x	12,7	15,0	100,0	DM4x12 T15F	T15F R	D14.A.R	L D14.A.L
16,0	62,0	<b>D14.A.0016.60 HM R/L</b>	R AQDY L AQDX	-	x	12,7	15,0	120,0	DM4x12 T15F	T15F R	D14.A.R	L D14.A.L
▼ Connectcode = D18.16.A.R   D18.18.A.R / D18.16.A.L   D18.18.A.L												
20,0	5,6	<b>D18.A.0020.05.18 ST R/L</b>	R AT09 L AVS0	x	-	-	19,0	85,0	DM5x12 T20T	T20T R	D18.16.A.R   D18.18.A.R	L D18.16.A.L   D18.18.A.L
19,05	5,6	<b>D18.A.0.750.05.18 ST R/L</b>	R A5UK L A5UN	x	-	-	18,0	85,0	DM5x12 T20T	T20T R	D18.16.A.R   D18.18.A.R	L D18.16.A.L   D18.18.A.L <b>new</b> inch

Bestellbeispiel // Order example: **D14.A.0016.20 ST R** (R = Rechte Ausführung // Right hand version)

simturn AX  
simturn DX  
simturn PX  
simturn H2  
simturn K2  
simturn C4  
simturn GX  
simturn E3  
simturn E12  
simturn FX  
simturn Decolletage  
simturn OA  
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