

Stechen von Vollradiusnuten

Geeignet ab Bohrungsdurchmesser 8,0 mm.

Full Radius Grooving

For use in bores as of minimum bore diameter 8,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

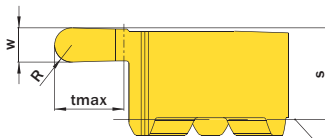
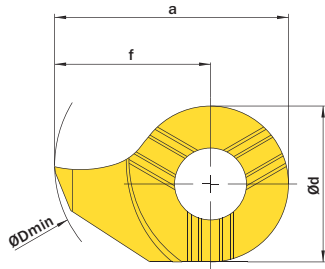
| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page
154, 155, 163, 164



SP HM R
Legende Legend 213

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Stirnseite Klemmhalter
Toolholder face

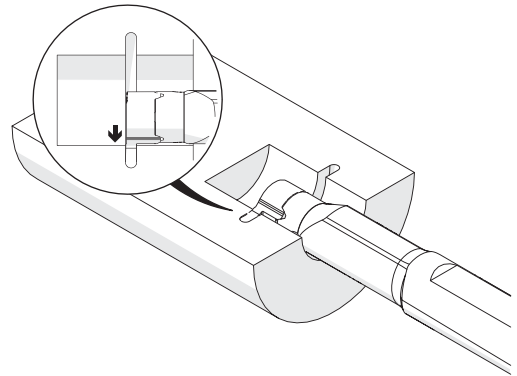


Abbildung zeigt / Drawing shows: D14.0010.20 V R

| R | w ^{+0,05} | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | Ød | ØDmin (Min. Bohrung) ØDmin (min. bore) | s | f | tmax | Connectcode www.simtek.com/code |
|---|--------------------|------------------------------|-----------------------------------|---------------------------------------|-----|-----|---|-----|-----|------|------------------------------------|
| mm | mm | | | P K M N S | mm | mm | mm | mm | mm | mm | |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 8,0 mm | | | | | | | | | | | |
| 0,4 | 0,8 | D08.0004.08 VR/L | R AAP2 L AE8B | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| 0,6 | 1,2 | D08.0006.12 VR/L | R AHUE L AF16 | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| 0,79 | 1,575 | D08.0008.157 VR/L | R A4NH L A4NK | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| 0,8 | 1,6 | D08.0008.16 VR/L | R ANWU L AJUP | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| 0,9 | 1,8 | D08.0009.18 VR/L | R AMHØ L APZV | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| 1,0 | 2,0 | D08.0010.20 VR/L | R ADYE L AEDC | X800 X400 | 7,8 | 6,0 | 8,0 | 3,3 | 4,8 | 1,0 | D08 |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 9,0 mm | | | | | | | | | | | |
| 0,4 | 0,8 | D09.0004.08.09 VR/L | R AFFF L AWGW | X800 X400 | 8,6 | 6,2 | 9,0 | 3,5 | 5,5 | 1,6 | D09 |
| 0,5 | 1,0 | D09.0005.10.09 VR/L | R A5WV L A5W3 | X800 X400 | 8,6 | 6,2 | 9,0 | 3,5 | 5,5 | 1,6 | D09 |
| 0,6 | 1,2 | D09.0006.12.09 VR/L | R AFWG L AWGX | X800 X400 | 8,6 | 6,2 | 9,0 | 3,5 | 5,5 | 1,6 | D09 |
| 0,9 | 1,8 | D09.0009.18.09 VR/L | R AWFH L AWGY | X800 X400 | 8,6 | 6,2 | 9,0 | 3,5 | 5,5 | 1,6 | D09 |
| 1,0 | 2,0 | D09.0010.20.09 VR/L | R AWFJ L AWGZ | X800 X400 | 8,6 | 6,2 | 9,0 | 3,5 | 5,5 | 1,6 | D09 |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: **D08.0004.08 VR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)