

Stechen von Vollradiusnuten

Geeignet ab Bohrungsdurchmesser 14,0 mm.

Full Radius Grooving

For use in bores as of minimum bore diameter 14,0 mm.

| Schnittwerte (Start) // Cutting parameters (start) | |
|--|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page
158, 161, 164

SP

HM

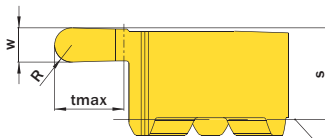
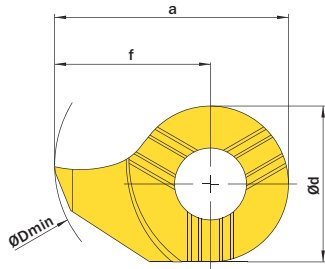
R

Legende
Legend

213

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QR-Code

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www.simtek.info/cp/846



Stirnseite Klemmhalter
Toolholder face

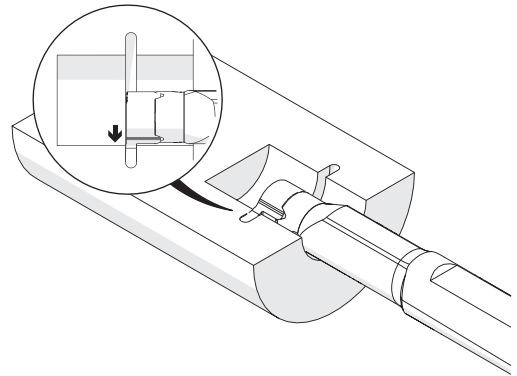


Abbildung zeigt / Drawing shows: D14.0010.20 V R

| R | w ^{+0,05} | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | Ød | ØDmin (Min. Bohrung) ØDmin (min. bore) | s | f | tmax | Connectcode www.simtek.com/ccode |
|----|--------------------|------------------------------|-----------------------------------|---------------------------------------|----|----|---|----|----|------|-------------------------------------|
| mm | mm | | | P K M N S | mm | mm | mm | mm | mm | mm | |

◀ Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

| | | | | | | | | | | | | | | |
|------|-------|-------------------------|--------|--------|------|------|------|-----|------|-----|-----|-----|-----|-------------|
| 0,4 | 0,8 | D14.0004.08 VR/L | R AFZD | L AHT8 | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,2 | 9,0 | 4,0 | D14 | |
| 0,5 | 1,0 | D14.0005.10 VR/L | R A5WX | L A5W5 | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | new |
| 0,6 | 1,2 | D14.0006.12 VR/L | R ADBN | L AHHJ | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 0,8 | 1,6 | D14.0008.16 VR/L | R ABBY | L ABFC | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 0,9 | 1,8 | D14.0009.18 VR/L | R AESX | L AEGW | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 1,0 | 2,0 | D14.0010.20 VR/L | R AGHK | L AJYS | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 1,1 | 2,2 | D14.0011.22 VR/L | R AKS8 | L ANBN | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 1,2 | 2,4 | D14.0012.24 VR/L | R ACK4 | L AM96 | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 1,5 | 3,0 | D14.0015.30 VR/L | R AKKQ | L APW7 | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | |
| 0,79 | 1,575 | D14.0031.62 VR | | A2VM | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | inch |
| 1,59 | 3,175 | D14.0062.12 VR/L | R A2VN | L A339 | X800 | X400 | 13,5 | 9,0 | 14,0 | 5,3 | 9,0 | 4,0 | D14 | new inch |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
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▶ Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: **D14.0015.30 VR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)