

Einstecken und Profildrehen

CNC-Konturdrehen.

Grooving and Profiling

CNC profiling.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,1 mm/U	0,08 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

255, 257, 258, 259, 260, 261, 262, 264, 265,
266, 267, 268, 269, 270SP
HMLegende
Legend

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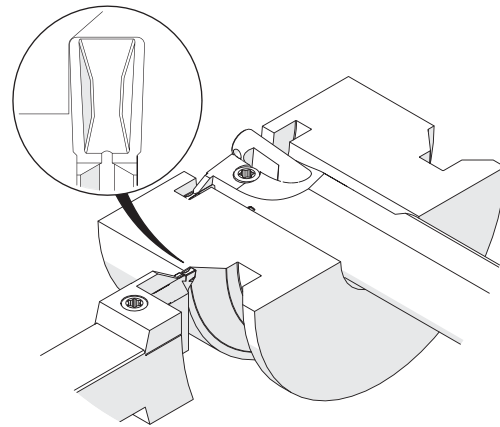
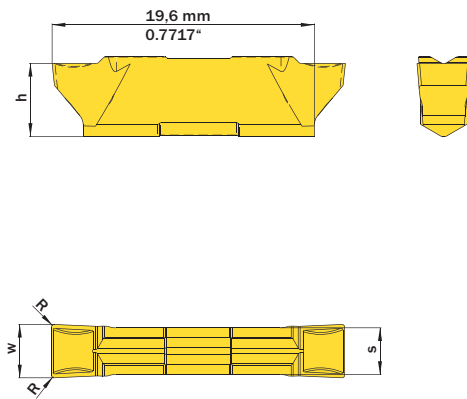
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www.simtek.info/cp/483

Abbildung zeigt / Drawing shows: TH2.400.020 NG

w ^{+0,03} mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	h mm	S mm	Connectcode www.simtek.com/code
▼ R = 0,05 mm							
1,5	0,05	TH2.150.005 NG	AF26	X800 X400 G79 X500 X400	5,5	1,15	TH2.15
2,0	0,05	TH2.200.005 NG	AHEM	X800 X400 G79 X500 X400	5,5	1,6	TH2.20
2,5	0,05	TH2.250.005 NG	AKG3	X800 X400 G79 X500 X400	5,5	2,1	TH2.25
3,0	0,05	TH2.300.005 NG	ACFA	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
▼ R = 0,2 mm							
1,5	0,2	TH2.150.020 NG	ADSK	X800 X400 G79 X500 X400	5,5	1,15	TH2.15
2,0	0,2	TH2.200.020 NG	AEHZ	X800 X400 G79 X500 X400	5,5	1,6	TH2.20
2,5	0,2	TH2.250.020 NG	APQW	X800 X400 G79 X500 X400	5,5	2,1	TH2.25
3,0	0,2	TH2.300.020 NG	AFZM	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
3,2	0,2	TH2.318.020 NG	A5WQ	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
3,5	0,2	TH2.350.020 NG	ASY7	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
4,0	0,2	TH2.400.020 NG	AKDM	X800 X400 G79 X500 X400	5,5	3,5	TH2.40
▼ R = 0,4 mm							
3,0	0,4	TH2.300.040 NG	AGVW	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
3,2	0,4	TH2.318.040 NG	A6H1	X800 X400 G79 X500 X400	5,5	2,6	TH2.30
3,5	0,4	TH2.350.040 NG	ASY8	X800 X400 G79 X500 X400	5,5	2,65	TH2.30
4,0	0,4	TH2.400.040 NG	ABAZ	X800 X400 G79 X500 X400	5,5	3,5	TH2.40

Bestellbeispiel // Order example: TH2.200.020 NG X800 (X800 = Schneidstoff // Grade)

simtek individual

TH2. w. 1/100 mm, 3 Stellen/Digits . R. 1/100 mm, 3 Stellen/Digits Toleranz // Tolerance G

Beispielartikelnummer // Example Part number: TH2.156.015 XNG

simturn AX

simturn DX

simturn PX

simturn H2

simturn K2

simturn GX

simturn E3

simturn E12

simturn FX

simturn
Decolletage

simturn OA

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