

Nutenstechen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Grooving

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

f **0,02 mm/U** Vc **Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page

28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

Vergleichbare Werkzeuge auf Seite // Similar tools on page

102



SP
HM
R

Legende
Legend **139**

Scan QR-Code Oder besuchen Sie // Or Visit www.simtek.info/cp/797



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

| ØD | w ^{+0,03} | L2 | ØDmin (Min. Bohrung) ØDmin (min. bore) | Kühlmittelzufuhr Through coolant supply | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | d | f | LH | R | tmax | Connectcode www.simtek.com/code |
|----|--------------------|----|---|--|------------------------------|-----------------------------------|---------------------------------------|----|----|----|----|----|------|------------------------------------|
| mm | mm | mm | mm | | | | P K M N S | mm | mm | mm | mm | mm | mm | |

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related items can be found on the previous page as well!

| ▼ w = 1,0 mm | | | | | | | | | | | | | | |
|----------------|-------|------|-----|---|-----------------------------|---------------|-----------|------|------|------|------|-----|-----|-------------------------------------|
| 6,0 | 1,0 | 10,2 | 6,2 | + | A06.0100.10.62 GR/L | R APGK L ADY2 | X800 X400 | 5,95 | 3,95 | 2,95 | 13,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 15,2 | 6,2 | + | A06.0100.15.62 GR/L | R ACW8 L AH38 | X800 X400 | 5,95 | 3,95 | 2,95 | 18,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 20,3 | 6,2 | + | A06.0100.20.62 GR/L | R AJE6 L ADE3 | X800 X400 | 5,95 | 3,95 | 2,95 | 23,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 25,4 | 6,2 | + | A06.0100.25.62 GR/L | R AJXT L AKE0 | X800 X400 | 5,95 | 3,95 | 2,95 | 28,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 30,5 | 6,2 | + | A06.0100.30.62 GR/L | R AH78 L AK9S | X800 X400 | 5,95 | 3,95 | 2,95 | 33,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 35,6 | 6,2 | + | A06.0100.35.62 GR/L | R AJ2E L AF63 | X800 X400 | 5,95 | 3,95 | 2,95 | 38,0 | - | 1,8 | R A06.R L A06.L |
| 6,0 | 1,0 | 40,6 | 6,2 | + | A06.0100.40.62 GR/L | R AKTD L AN3W | X800 X400 | 5,95 | 3,95 | 2,95 | 43,0 | - | 1,8 | R A06.R L A06.L |
| ▼ w = 1,168 mm | | | | | | | | | | | | | | |
| 6,0 | 1,168 | 10,2 | 6,2 | + | A06.0117.10.62 GR/L | R AG4P L AFAB | X800 X400 | 5,95 | 3,95 | 2,95 | 13,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 10,2 | 6,2 | + | A06.0117.10.62.10 GR | A5KT | X800 X400 | 5,95 | 3,95 | 2,95 | 13,0 | 0,1 | 1,8 | A06.R <small>new inch</small> |
| 6,0 | 1,168 | 15,2 | 6,2 | + | A06.0117.15.62 GR/L | R ADAP L AA2N | X800 X400 | 5,95 | 3,95 | 2,95 | 18,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 20,3 | 6,2 | + | A06.0117.20.62 GR/L | R ADH8 L ACUT | X800 X400 | 5,95 | 3,95 | 2,95 | 23,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 25,4 | 6,2 | + | A06.0117.25.62 GR/L | R AC61 L APFG | X800 X400 | 5,95 | 3,95 | 2,95 | 28,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 30,5 | 6,2 | + | A06.0117.30.62 GR/L | R AFN5 L AHPK | X800 X400 | 5,95 | 3,95 | 2,95 | 33,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 35,6 | 6,2 | + | A06.0117.35.62 GR/L | R APS7 L ANN2 | X800 X400 | 5,95 | 3,95 | 2,95 | 38,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |
| 6,0 | 1,168 | 40,6 | 6,2 | + | A06.0117.40.62 GR/L | R AA06 L APY3 | X800 X400 | 5,95 | 3,95 | 2,95 | 43,0 | - | 1,8 | R A06.R L A06.L <small>inch</small> |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: **A06.0100.20.62 GR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)