

Axialstechen an Zapfen, Vollradius

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Full Radius Face Grooving on Pivots

For use in bores as of minimum bore diameter 6,2 mm.

| Schnittwerte (Start) // Cutting parameters (start) | |
|--|-----------------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page
28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

SP

HM

R

Legende
Legend **139**

Scan QR-Code Oder besuchen Sie // Or Visit
www.simtek.info/cp/803

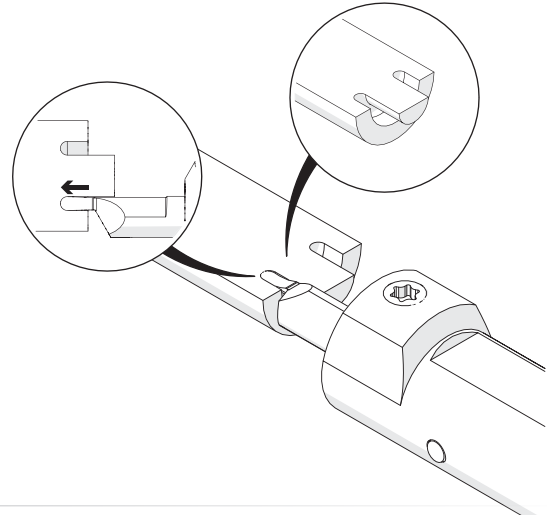
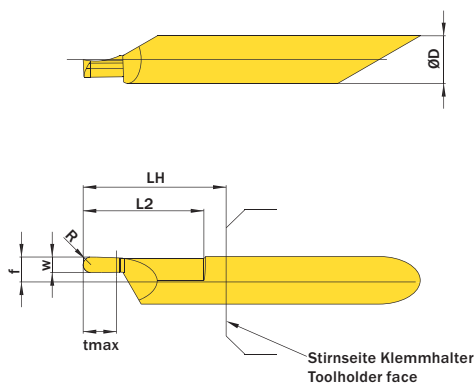
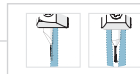


Abbildung zeigt / Drawing shows: A06.0200.15.02 AV R



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
 Additional information about through coolant supply on page 22

| ØD | w ^{+0,05} | L2 | Kühlmittelzufuhr Through coolant supply | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | ØDmin (Min. Bohrung) ØDmin (min. bore) | f | LH | R | tmax | Connectcode www.simtek.com/code |
|-----|--------------------|------|--|------------------------------|-----------------------------------|---------------------------------------|---|------|------|------|------|------------------------------------|
| mm | mm | mm | | | | P K M N S | mm | mm | mm | mm | mm | |
| 6,0 | 1,0 | 15,2 | + | A06.0100.15.02 AV R/L | R AJSD L AFPJ | X800 X400 | 6,2 | 2,95 | 18,0 | 0,5 | 2,0 | R A06.L L A06.R |
| 6,0 | 1,6 | 15,2 | + | A06.0160.15.02 AV R/L | R ANSC L AF08 | X800 X400 | 6,2 | 2,95 | 18,0 | 0,8 | 3,0 | R A06.L L A06.R |
| 6,0 | 2,0 | 15,2 | + | A06.0200.15.02 AV R/L | R AMGH L ANFX | X800 X400 | 6,2 | 2,95 | 18,0 | 1,0 | 4,0 | R A06.L L A06.R |
| 6,0 | 2,5 | 15,2 | + | A06.0250.15.02 AV R/L | R AHPW L ADH1 | X800 X400 | 6,2 | 2,95 | 18,0 | 1,25 | 5,0 | R A06.L L A06.R |
| 6,0 | 3,0 | 15,2 | + | A06.0300.15.02 AV R/L | R ABYF L ADZQ | X800 X400 | 6,2 | 2,95 | 18,0 | 1,5 | 6,0 | R A06.L L A06.R |

Bestellbeispiel // Order example: **A06.0100.15.02 AV R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)