

# Nutenstechen

Geeignet ab Bohrungsdurchmesser 7,2 mm.

# Grooving

For use in bores as of minimum bore diameter 7,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

|           |                  |
|-----------|------------------|
| f         | Vc               |
| 0,02 mm/U | (Seite/Page 442) |

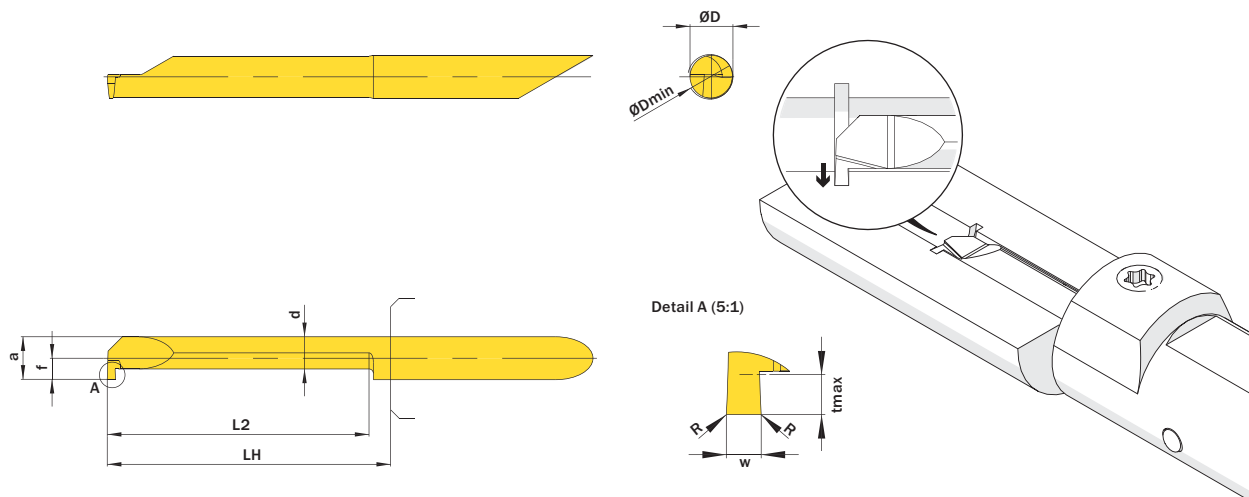
Passende Klemmhalter auf Seite // Suitable toolholders on page

43, 45, 51, 56, 60, 66, 67, 69, 71,  
74, 77, 78, 79, 80, 81

Vergleichbare Werkzeuge auf Seite // Similar tools on page

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SP HM R Legende Legend 155



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 36  
Additional information about through coolant supply on page 36

| ØD | w +0,03 | L2 | ØDmin (Min. Bohrung)<br>ØDmin (min. bore) | Kühlmittelzufuhr<br>Through coolant supply | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode | Empfohlene<br>Schneidstoffe<br>Recommended<br>cutting grades                                                                                                                                                                                                                   | a  | d  | f  | LH | R  | tmax | Connectcode<br>www.simtek.com/code |
|----|---------|----|-------------------------------------------|--------------------------------------------|------------------------------|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|------|------------------------------------|
| mm | mm      | mm | mm                                        |                                            |                              |                                   | <p>Tagesaktuelle Verfügbarkeit und Preise finden Sie auf <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a></p> <p>You can find current availability and prices on <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a></p> <p>P K M N S H O</p> | mm | mm | mm | mm | mm | mm   |                                    |

Fortgesetzte Tabelle  
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!  
Related Items can be found on the previous page as well!

▼ w = 1,981 mm

|     |       |      |     |   |                     |               |                          |      |      |      |      |   |     |   |       |   |       |      |
|-----|-------|------|-----|---|---------------------|---------------|--------------------------|------|------|------|------|---|-----|---|-------|---|-------|------|
| 7,0 | 1,981 | 10,2 | 7,2 | + | A07.0198.10.72 GR/L | R AHMK L APXC | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 13,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 1,981 | 15,2 | 7,2 | + | A07.0198.15.72 GR/L | R AENX L AM33 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 18,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 1,981 | 20,3 | 7,2 | + | A07.0198.20.72 GR/L | R AEZW L AH9Z | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 23,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 1,981 | 25,4 | 7,2 | + | A07.0198.25.72 GR/L | R AB5B L AHE4 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 28,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 1,981 | 30,5 | 7,2 | + | A07.0198.30.72 GR/L | R AJQG L AHPP | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 33,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 1,981 | 35,6 | 7,2 | + | A07.0198.35.72 GR/L | R AFCM L AF31 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 38,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |

▼ w = 2,0 mm

|     |     |      |     |   |                     |               |                          |      |      |      |      |   |     |   |       |   |       |      |
|-----|-----|------|-----|---|---------------------|---------------|--------------------------|------|------|------|------|---|-----|---|-------|---|-------|------|
| 7,0 | 2,0 | 10,2 | 7,2 | + | A07.0200.10.72 GR/L | R AVF2 L AFA9 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 13,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 2,0 | 15,2 | 7,2 | + | A07.0200.15.72 GR/L | R AEJD L AJMK | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 18,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 2,0 | 20,3 | 7,2 | + | A07.0200.20.72 GR/L | R AAVP L ADHT | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 23,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 2,0 | 25,4 | 7,2 | + | A07.0200.25.72 GR/L | R AGDY L AKJ0 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 28,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 2,0 | 30,5 | 7,2 | + | A07.0200.30.72 GR/L | R AHQQ L APXY | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 33,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |
| 7,0 | 2,0 | 35,6 | 7,2 | + | A07.0200.35.72 GR/L | R AJNM L APD1 | X800 X400 GX79 X500 X400 | 6,95 | 4,25 | 3,45 | 38,0 | - | 2,5 | R | A07.R | L | A07.L | Inch |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!  
Related Items can be found on the following page as well!

Fortgesetzte Tabelle  
Continued Table

Bestellbeispiel // Order example: A07.0200.10.72 GR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)