



Einstecken und Profildrehen

CNC-Konturdrehen mit gesinterter Spanformgeometrie für kontrollierte Spanbildung.

Grooving and Profiling

CNC pofiling. Sintered geometry for improved chip control.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,12 mm/U	0,09 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

307, 308, 309, 310, 311, 312, 313, 314, 315



SP

HM

Legende
Legend

327



Scan
QR-Code

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www.simtek.info/cp/522

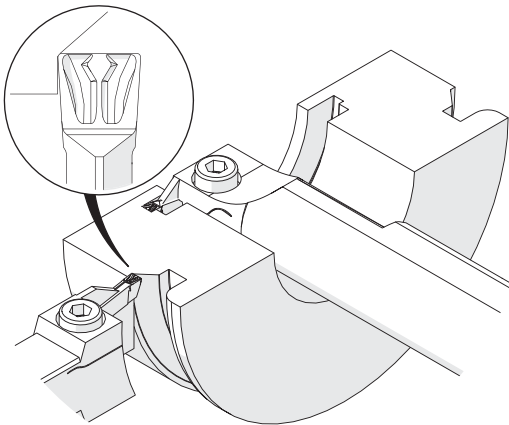
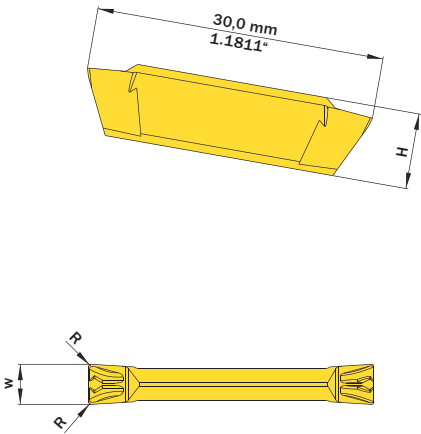


Abbildung zeigt / Drawing shows: G29.0400.52 S

w ±0,05 mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	H mm	Connectcode www.simtek.com/code														
4,0	0,2	G29.0400.52 S	APMU	<table><tr><td>P</td><td>K</td><td>M</td><td>N</td><td>S</td><td>H</td><td>O</td></tr><tr><td>X800</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td><td></td></tr></table>	P	K	M	N	S	H	O	X800	X400	X600	GX79	X500	X400		7,9	G29.03 G29.04
P	K	M	N	S	H	O														
X800	X400	X600	GX79	X500	X400															
4,0	0,4	G29.0400.54 S	AF87	<table><tr><td>X800</td><td>X400</td><td>X600</td><td>GX79</td><td>X500</td><td>X400</td><td></td></tr></table>	X800	X400	X600	GX79	X500	X400		7,9	G29.03 G29.04							
X800	X400	X600	GX79	X500	X400															

Bestellbeispiel // Order example: G29.0400.54 S X800 (X800 = Schneidstoff // Grade)