

Gewindedrehen, Trapezgewinde, Teilprofil

Teilprofil für Trapez-Gewinde.

Threading, Trapezoidal Partial Profile

Partial profile for internal trapezoidal-thread.

Schnittwerte (Start) // Cutting parameters (start)

Anzahl Durchgänge // Number of passes **12 - 18**Empf. Zustellungsart // Recom. infeed method
Modifizierte einseitige Flankenzustellung // Modified one-sided flank infeed (Seite/Page 447)Vc
Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

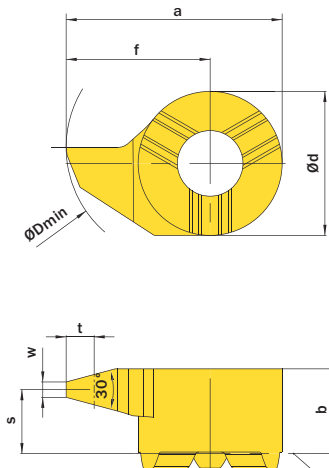
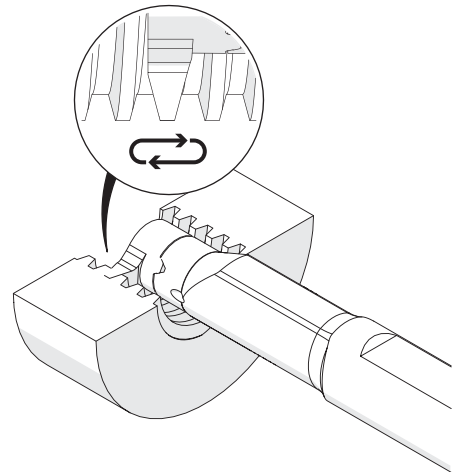
171, 172, 173, 174, 176, 178, 180, 181Legende
Legend **238**Scan
QR-CodeOder besuchen Sie // Or Visit
www.simtek.info/cp/825Stirnseite-Klemmhalter
Toolholder face

Abbildung zeigt / Drawing shows: D14.1730.01 MR

Ab Gewindegröße As of thread size			Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe									Connectcode www.simtek.com/ccode							
	Steigung (von) Pitch (as of)				Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode																
	t mm	mm			Recommended cutting grades																
				You can find current availability and prices on www.simtek.com/webcode		P	K	M	N	S	H	O	a	b	Ød	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	S	w		
▼ Ab Gewindegröße // As of thread size = 12,0																					
12,0	0,9	1,5	D09.TR15.01.09 MR/L	R AWF1 L AWHE	X800	X400 X600	GX79	X500	X400	8,6	3,55	6,2	9,0	5,5	3,0	0,47				D09	
12,0	1,25	2,0	D09.TR20.01.09 MR/L	R AWF0 L AWHD	X800	X400 X600	GX79	X500	X400	8,6	3,55	6,2	9,0	5,5	2,85	0,6				D09	
12,0	0,9	1,5	D10.TR15.01.10 MR/L	R ASBH L ASBG	X800	X400 X600	GX79	X500	X400	9,3	3,95	7,0	10,0	5,8	3,32	0,47				D10	
▼ Ab Gewindegröße // As of thread size = 14,0																					
14,0	1,75	3,0	D09.TR30.01.09 MR/L	R AWFZ L AWHC	X800	X400 X600	GX79	X500	X400	8,6	3,55	6,2	9,0	5,5	2,25	0,96				D09	
14,0	1,25	2,0	D10.TR20.01.10 MR/L	R ASBK L ASBJ	X800	X400 X600	GX79	X500	X400	9,3	3,7	7,0	10,0	5,8	2,91	0,6				D10	
14,0	1,75	3,0	D10.TR30.01.10 MR/L	R ASBN L ASBM	X800	X400 X600	GX79	X500	X400	9,3	3,7	7,0	10,0	5,8	2,57	0,96				D10	
14,0	0,9	1,5	D11.1015.01 MR/L	R AA9G L AAQ0	X800	X400 X600	GX79	X500	X400	10,7	4,3	8,0	11,0	6,7	3,7	0,47				D11	
14,0	1,25	2,0	D11.1220.01 MR/L	R AF6J L AH27	X800	X400 X600	GX79	X500	X400	10,7	4,3	8,0	11,0	6,7	3,5	0,6				D11	
▼ Ab Gewindegröße // As of thread size = 16,0																					
16,0	2,25	4,0	D09.TR40.01.10 MR/L	R AWFY L AWHB	X800	X400 X600	GX79	X500	X400	9,6	3,55	6,2	10,0	6,5	2,25	1,33				D09	
16,0	2,25	4,0	D10.TR40.01.11 MR/L	R ASBQ L ASBP	X800	X400 X600	GX79	X500	X400	10,3	3,7	7,0	11,0	6,8	2,14	1,33				D10	
16,0	1,75	3,0	D11.1730.01 MR/L	R AP1Y L AMT5	X800	X400 X600	GX79	X500	X400	10,7	4,3	8,0	11,0	6,7	3,2	0,96				D11	
16,0	2,25	4,0	D11.2240.01 MR/L	R ANXG L AFT8	X800	X400 X600	GX79	X500	X400	10,7	4,0	8,0	11,0	6,7	2,6	1,33				D11	
▼ Ab Gewindegröße // As of thread size = 18,0																					
18,0	1,25	2,0	D14.1220.01 MR/L	R AD11 L AFN9	X800	X400 X600	GX79	X500	X400	13,5	5,3	9,0	14,0	9,0	4,3	0,6				D14	
18,0	1,75	3,0	D14.1730.01 MR/L	R AMAN L ANQF	X800	X400 X600	GX79	X500	X400	13,5	5,3	9,0	14,0	9,0	4,0	0,96				D14	
▼ Ab Gewindegröße // As of thread size = 20,0																					
20,0	2,25	4,0	D14.2240.01 MR/L	R AGYM L AKD9	X800	X400 X600	GX79	X500	X400	13,5	5,3	9,0	14,0	9,0	4,0	1,33				D14	
20,0	1,25	2,0	D16.1220.01 MR/L	R AGNW L AAX2	X800	X400 X600	GX79	X500	X400	15,2	5,5	11,0	16,0	9,7	4,5	0,6				D16	
20,0	1,75	3,0	D16.1730.01 MR/L	R AG99 L AM5S	X800	X400 X600	GX79	X500	X400	15,2	5,5	11,0	16,0	9,7	4,3	0,96				D16	
▼ Ab Gewindegröße // As of thread size = 22,0																					
22,0	2,75	5,0	D14.2750.01 MR/L	R AJ51 L AA01	X800	X400 X600	GX79	X500	X400	13,5	5,3	9,0	14,0	9,0	3,55	1,69				D14	
22,0	2,25	4,0	D16.2240.01 MR/L	R ANBP L ACCX	X800	X400 X600	GX79	X500	X400	15,2	5,5	11,0	16,0	9,7	4,0	1,33				D16	
22,0	2,75	5,0	D16.2750.01 MR/L	R APG1 L ANCP	X800	X400 X600	GX79	X500	X400	15,7	5,5	11,0	16,0	10,2	3,6	1,69				D16	
▼ Ab Gewindegröße // As of thread size = 32,0																					
32,0	3,5	6,0	D16.3560.01 MR/L	R AFTX L AP75	X800	X400 X600	GX79	X500	X400	15,7	5,5	11,0	16,0	10,2	3,3	1,92				D16	

Bestellbeispiel // Order example: **D14.2240.01 MR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)