

# Nutenstechen

Für allgemeines Nutenstechen und für Sicherungsringnuten.  
Geeignet ab Bohrungsdurchmesser 8,0 mm.

# Grooving

For general grooving as well as for circlip ring grooving.  
For use in bores as of minimum bore diameter 8,0 mm.

Schnittwerte (Start) // Cutting parameters (start)

|           |                |
|-----------|----------------|
| f         | Vc             |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page  
**154, 163**

Vergleichbare Werkzeuge auf Seite // Similar tools on page  
**175**

SP

HM

R

Legende  
Legend **213**

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[www.simtek.info/cp/829](http://www.simtek.info/cp/829)

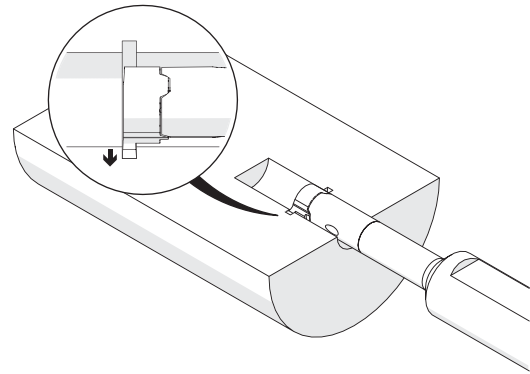
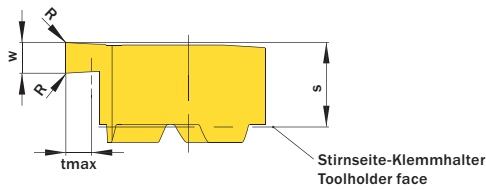
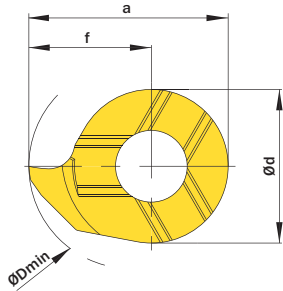


Abbildung zeigt / Drawing shows: D08.0110.00 G R

| w <sup>+0,03</sup> | Nutnenbreite<br>Nominal width of groove | ØDmin (Min. Bohrung)<br>ØDmin (min. bore) | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | Unsere erste Wahl<br>Our first choice          | a  | Ød | f  | R  | S  | tmax | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|--------------------|---|---|------------------------------|---|--|----|----|----|----|----|------|---|
| mm                 | mm                                      | mm  |                              | <a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a>            | <span style="font-size: 8px;">P K M N S</span> | mm | mm | mm | mm | mm | mm   | <a href="http://www.simtek.com/code">www.simtek.com/code</a>                |

◀ Fortgesetzte Tabelle Continued Table      Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!  
Related items can be found on the previous page as well!

|            |            |            |                         |                      |   |            |            |            |   |            |            |   |
|------------|------------|------------|-------------------------|----------------------|---|------------|------------|------------|---|------------|------------|---|
| 0,73       | 0,7        | 8,0        | <b>D08.0070.00 ZR/L</b> | R AB9U L ADBZ        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 0,787      | -          | 8,0        | <b>D08.0078.00 GR/L</b> | R ANEN L AH0A        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08 <span style="font-size: 8px;">inch</span>     |
| 0,83       | 0,8        | 8,0        | <b>D08.0080.00 ZR/L</b> | R AKJ6 L AMGG        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 0,93       | 0,9        | 8,0        | <b>D08.0090.00 ZR/L</b> | R AN56 L AMYN        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 1,0        | -          | 8,0        | <b>D08.0100.00 GR/L</b> | R AKUA L AGCE        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| <b>1,2</b> | <b>1,1</b> | <b>8,0</b> | <b>D08.0110.00 GR/L</b> | R <b>ABPM L ANT9</b> | <a href="#">X800</a> <a href="#">X400</a> | <b>7,8</b> | <b>6,0</b> | <b>4,8</b> | - | <b>3,3</b> | <b>1,0</b> | <b>D08</b>  |
| 1,4        | 1,3        | 8,0        | <b>D08.0130.00 GR/L</b> | R AMN4 L AG33        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 1,5        | -          | 8,0        | <b>D08.0150.00 GR/L</b> | R AK83 L AFKC        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 1,575      | -          | 8,0        | <b>D08.0157.00 GR/L</b> | R AKYG L AHA1        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08 <span style="font-size: 8px;">inch</span>     |
| 1,7        | 1,6        | 8,0        | <b>D08.0160.00 GR/L</b> | R ACV2 L AGGD        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |
| 1,981      | -          | 8,0        | <b>D08.0198.00 GR/L</b> | R AE0H L AK8B        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08 <span style="font-size: 8px;">new inch</span> |
| 2,0        | -          | 8,0        | <b>D08.0200.00 GR/L</b> | R AJB6 L ANSM        | <a href="#">X800</a> <a href="#">X400</a> | 7,8        | 6,0        | 4,8        | - | 3,3        | 1,0        | D08   |

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!  
Related items can be found on the following page as well!

▶ Fortgesetzte Tabelle Continued Table

|| Bestellbeispiel // Order example: **D08.0150.00 GR X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)



D08. w, 1/100 mm, 4 Stellen/Digits . R, 1/100 mm, 3 Stellen/Digits Toleranz // Tolerance R/L  
Beispielartikelnummer // Example Part number: **D08.0156.015 XN R** oder//or **D08.0156.015 XN L**