

Axialstechen in Bohrungen

Volle Stechtiefe ab Bohrungsdurchmesser 20,0 mm.
Schneidwerkzeuge mit integriertem Kühlmittelkanal.

Face Grooving in Bores

Full cutting depth as of minimum bore diameter 20,0 mm. Inserts with through coolant.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 429

Passende Klemmhalter auf Seite // Suitable toolholders on page
39, 48, 52, 54, 59, 68

SP

HM

R

Legende

139

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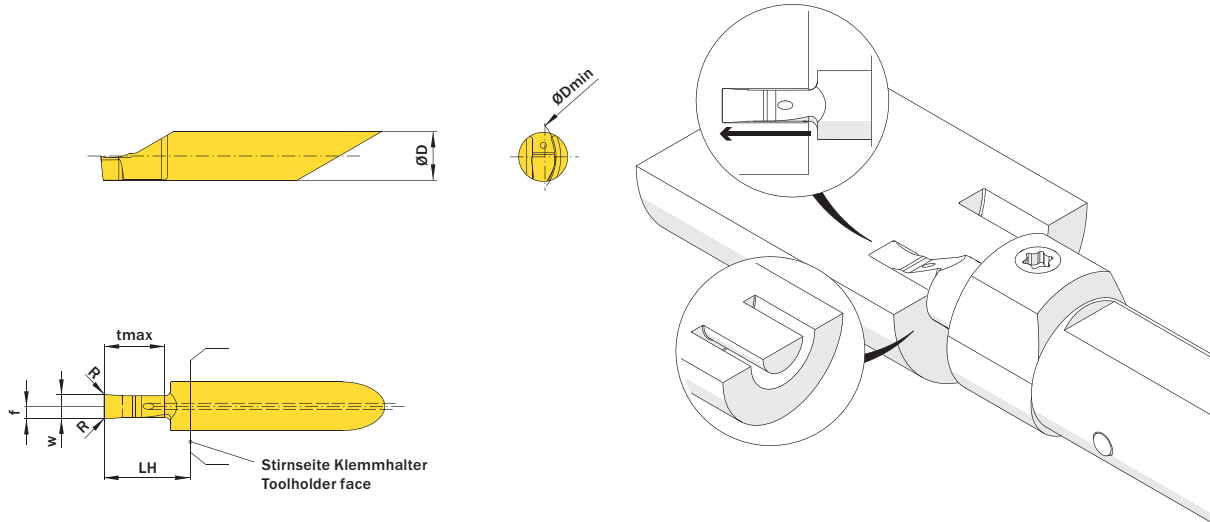
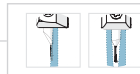


Abbildung zeigt / Drawing shows: A08.0400.10.00 TAG R



Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD	w ^{+0,05}	tmax	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	R	Connectcode www.simtek.com/code
mm	mm	mm				P K M N S	mm	mm	mm	mm	
▼ w = 3,0 mm											
10,0	3,0	20,0	+	A10.0300.20.00 TAG R/L	R AV02 L AV0Z	X800 X400	20,0	2,07	28,0	0,2	A10T
10,0	3,0	25,0	+	A10.0300.25.00 TAG R/L	R AV08 L AV05	X800 X400	20,0	2,07	33,0	0,2	A10T
10,0	3,0	30,0	+	A10.0300.30.00 TAG R/L	R AV1E L AV1B	X800 X400	20,0	2,07	38,0	0,2	A10T
▼ w = 4,0 mm											
10,0	4,0	20,0	+	A10.0400.20.00 TAG R/L	R AV1M L AV1H	X800 X400	20,0	2,65	28,0	0,2	A10T
10,0	4,0	25,0	+	A10.0400.25.00 TAG R/L	R AV1U L AV1Q	X800 X400	20,0	2,65	33,0	0,2	A10T
10,0	4,0	30,0	+	A10.0400.30.00 TAG R/L	R AV10 L AV1X	X800 X400	20,0	2,65	38,0	0,2	A10T
10,0	4,0	40,0	+	A10.0400.40.00 TAG R/L	R A6UD L A6UF	X800 X400	20,0	2,65	43,0	0,2	A10T new
▼ w = 5,0 mm											
10,0	5,0	20,0	+	A10.0500.20.00 TAG R/L	R AV16 L AV13	X800 X400	20,0	3,1	28,0	0,2	A10T
10,0	5,0	25,0	+	A10.0500.25.00 TAG R/L	R AV2C L AV19	X800 X400	20,0	3,1	33,0	0,2	A10T
10,0	5,0	30,0	+	A10.0500.30.00 TAG R/L	R AV2J L AV2F	X800 X400	20,0	3,1	38,0	0,2	A10T

Bestellbeispiel // Order example: A10.0300.20.00 TAG R X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)