

Nutstoßen // Broaching

simcut BA > Schneidwerkzeug // Cutting Tool



Stoßen von Längsnuten (Inch-Norm ANSI B17.2-1967)

Geeignet ab Bohrungsdurchmesser 6,0 mm.

Keyway broaching (According to Inch standard ANSI B17.2-1967)

For use in bores as of diameter 6,0 mm.

Schnittwerte (Start) Vc
Cutting parameters (start) **Seite/Page 727**

Passende Klemmhalter auf Seite // Suitable toolholders on page
700, 701, 702, 703, 704

Bitte Hinweise im Anhang beachten // Please read add. notes

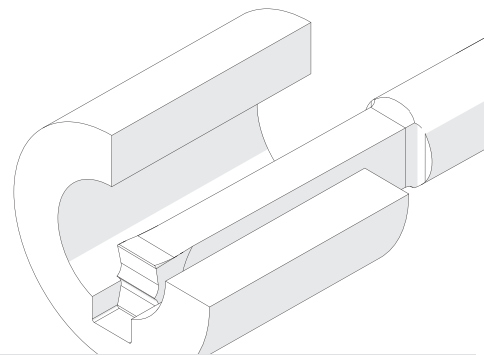
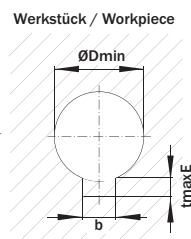
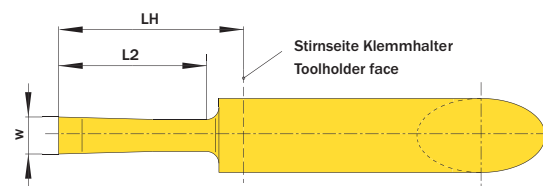
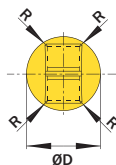
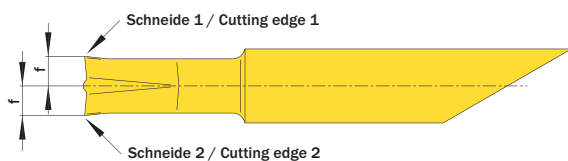
Wichtige Hinweise // Important hints (Seite/Page 763)Legende
Legend**764**Scan
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Illustration zeigt beispielhafte Anwendungsmöglichkeit mit ähnlichem Werkzeug.
Image shows exemplary application possibility with similar tool.

2 Schneiden pro Einsatz Cutting edges per insert

ØD	w	L2	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades	b	ANSI B17.2-1967	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	tmaxE	Connectcode www.simtek.com/code	
mm	mm	mm	mm			P K M N S H O	mm		mm	mm	mm	mm		
▼ ØD = 6,0 mm														
6,0	1,639	12,2	0,102	A06.0158.12.10 B	A617	X800	1,588	1/16	6,0	2,4	15,0	1,072	BA06	inch
6,0	2,434	12,2	0,102	A06.0238.12.10 B	A619	X800	2,381	3/32	6,0	2,4	15,0	1,471	BA06	inch
6,0	3,226	15,2	0,102	A06.0317.15.10 B	A62B	X800	3,175	1/8	6,0	2,4	18,0	1,867	BA06	inch
▼ ØD = 7,0 mm														
7,0	4,021	15,2	0,102	A07.0396.15.10 B	A62D	X800	3,969	5/32	6,5	2,4	15,0	2,263	BA07	inch
7,0	4,021	25,4	0,203	A07.0396.25.20 B	A62F	X800	3,969	5/32	7,2	2,8	28,0	2,263	BA07	inch
7,0	4,814	25,4	0,203	A07.0476.25.20 B	A62H	X800	4,762	3/16	7,2	2,5	28,0	2,659	BA07	inch
▼ ØD = 10,0 mm														
10,0	4,021	40,6	0,203	A10.0396.40.20 B	A62K	X800	3,969	5/32	8,9	3,8	43,0	2,263	BA10	inch
10,0	4,813	40,6	0,203	A10.0476.40.20 B	A62N	X800	4,762	3/16	8,9	3,6	43,0	2,659	BA10	inch
10,0	5,609	40,6	0,203	A10.0555.40.20 B	A62Q	X800	5,556	7/32	10,0	4,0	43,0	3,056	BA10	inch

Bestellbeispiel // Order example: **A06.0317.15.10 B X800** (X800 = Schneidstoff // Grade)