

## Klemmhalter, Innenbearbeitung

Stahl-Rundschaft mit innerer Kühlmittelzufuhr.

## Toolholder, For Internal Applications

Steel round shank toolholder with through coolant.

Anzugsmoment (Schraube) // Tightening torque (screw)

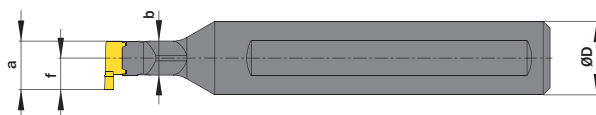
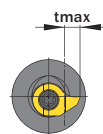
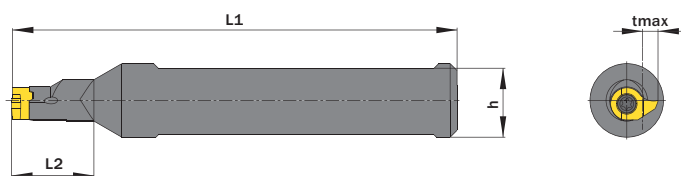
"ATK3": 1,2 Nm  
 "ATK6": 7,0 Nm  
 "ATK8": 2,1 Nm  
 "ATK9": 0,8 Nm  
 "ATMB": 4,5 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes

MASTER (Seite/Page 236)

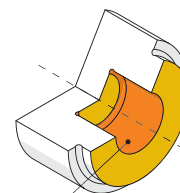
TW  
STLegende  
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[www.simtek.info/cp/812](http://www.simtek.info/cp/812)

Maße „a“, „f“ und „tmax“ sind abhängig vom verwendeten Schneideinsatz.  
 Dimensions „a“, „f“ and „tmax“ depend on used carbide inserts.

Abbildung zeigt / Drawing shows: D10.0016.16 ST



- Hauptsächlich geeignet für diese Flächen  
Mainly designed for these surfaces
- Je nach Schneidplatte ebenfalls möglich  
Also possible depending on insert type

| ØD g6<br>mm         | L2<br>mm | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | b<br>mm | h<br>mm | L1<br>mm | Schraube<br>Screw | Schraubenschlüssel<br>Screw driver | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |      |
|---------------------|----------|------------------------------|-------------------------------------------------------------------------------|---------|---------|----------|-------------------|------------------------------------|-----------------------------------------------------------------------------|------|
| ▼ Connectcode = D07 |          |                              |                                                                               |         |         |          |                   |                                    |                                                                             |      |
| 12,0                | 21,0     | D07.0012.21 ST               | AU5Z                                                                          | 4,8     | 11,0    | 80,0     | ATK9              | T7F                                | D07                                                                         |      |
| 16,0                | 12,0     | D07.0016.12 ST               | AU6A                                                                          | 4,8     | 15,0    | 80,0     | ATK9              | T7F                                | D07                                                                         |      |
| 12,7                | 21,0     | D07.0.500.21 ST              | A5T9                                                                          | 4,8     | 11,7    | 80,0     | ATK9              | T7F                                | D07                                                                         | inch |
| 15,875              | 12,0     | D07.0.625.12 ST              | A5UB                                                                          | 4,8     | 14,88   | 80,0     | ATK9              | T7F                                | D07                                                                         | inch |
| ▼ Connectcode = D09 |          |                              |                                                                               |         |         |          |                   |                                    |                                                                             |      |
| 16,0                | 14,0     | D09.0016.14 ST               | AWFE                                                                          | 6,6     | 15,0    | 95,0     | ATK3              | T8F                                | D09                                                                         |      |
| 15,875              | 14,0     | D09.0.625.14 ST              | A3UH                                                                          | 6,6     | 14,88   | 95,0     | ATK3              | T8F                                | D09                                                                         | inch |
| ▼ Connectcode = D10 |          |                              |                                                                               |         |         |          |                   |                                    |                                                                             |      |
| 16,0                | 16,0     | D10.0016.16 ST               | ACCJ                                                                          | 7,4     | 15,0    | 97,0     | ATK8              | T9F                                | D10                                                                         |      |
| 16,0                | 24,0     | D10.0016.24 ST               | A016                                                                          | 7,4     | 15,0    | 97,0     | ATK8              | T9F                                | D10                                                                         |      |
| 15,875              | 16,0     | D10.0.625.16 ST              | ABKU                                                                          | 7,4     | 14,88   | 97,0     | ATK8              | T9F                                | D10                                                                         | inch |
| 15,875              | 24,0     | D10.0.625.24 ST              | A017                                                                          | 7,4     | 14,88   | 97,0     | ATK8              | T9F                                | D10                                                                         | inch |
| ▼ Connectcode = D14 |          |                              |                                                                               |         |         |          |                   |                                    |                                                                             |      |
| 16,0                | 20,0     | D14.0016.20 ST               | ANP6                                                                          | 9,5     | 15,0    | 100,0    | ATMB              | T15F                               | D14                                                                         |      |
| 16,0                | 30,0     | D14.0016.30 ST               | A005                                                                          | 9,5     | 15,0    | 100,0    | ATMB              | T15F                               | D14                                                                         |      |
| 15,875              | 20,0     | D14.0.625.20 ST              | ADZ8                                                                          | 9,5     | 14,88   | 100,0    | ATMB              | T15F                               | D14                                                                         | inch |
| 15,875              | 30,0     | D14.0.625.30 ST              | A5UD                                                                          | 9,5     | 14,88   | 100,0    | ATMB              | T15F                               | D14                                                                         | inch |
| ▼ Connectcode = D18 |          |                              |                                                                               |         |         |          |                   |                                    |                                                                             |      |
| 20,0                | 25,0     | D18.0020.25 ST               | AAWH                                                                          | 11,5    | 19,0    | 95,0     | ATK6              | T20T                               | D18                                                                         |      |
| 20,0                | 40,0     | D18.0020.40 ST               | APH3                                                                          | 11,5    | 19,0    | 105,0    | ATK6              | T20T                               | D18                                                                         |      |
| 19,05               | 25,0     | D18.0.750.25 ST              | AVW1                                                                          | 11,48   | 18,05   | 95,0     | ATK6              | T20T                               | D18                                                                         | inch |
| 19,05               | 40,0     | D18.0.750.40 ST              | AVW2                                                                          | 11,48   | 18,05   | 105,0    | ATK6              | T20T                               | D18                                                                         | inch |

Bestellbeispiel // Order example: D14.0016.20 ST

Eine Umschlüsselungsliste von Webcode zu Schrauben bzw. Spannmuttern finden Sie auf Seite 766.  
 A conversion list from webcode to screws as well as standard screw nuts can be found on page 766.