Einstechen und Profildrehen

CNC-Konturdrehen.

Grooving and profiling

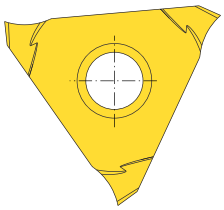
CNC profiling.

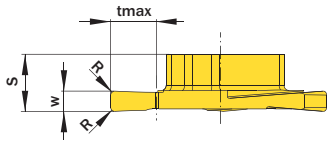
Schnittwerte (Start) // Cutting parameters (start)		
f (außen//ext.) **0,04 mm/U**	f (innen//int.) **0,03 mm/U**	Vc **Seite/Page 442**

Passende Klemmhalter auf Seite // Suitable toolholders on page
335, 336, 337, 338, 339, 340

SP HM | R | Legende Legend **365**

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/309**





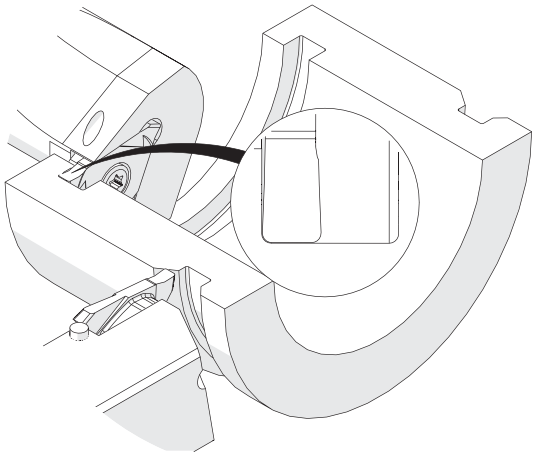


Abbildung zeigt / Drawing shows: TE3.0200.04 NR

w ±0,02 mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe / Recommended cutting grades (P K M N S H O)	S mm	tmax mm	Connectcode www.simtek.com/ccode	
▼ w = 1,0 mm								
1,0	0,05	**TE3.0100.005 N R/L**	R A1T4 L A41Z	X800 X400 X600 HX79 X500 X400	5,45	2,5	R TE3.R.5.3 L TE3.L.5.3	
1,0	0,2	**TE3.0100.02 N R/L**	R AUKW L AUKX	X800 X400 X600 HX79 X500 X400	5,45	2,5	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 1,5 mm								
1,5	0,2	**TE3.0150.02 N R/L**	R AGUC L AJC0	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 2,0 mm								
2,0	0,2	**TE3.0200.02 N R/L**	R AAFU L AMG1	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
2,0	0,4	**TE3.0200.04 N R/L**	R AQMV L AQMW	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 2,388 mm								
2,388	0,2	**TE3.0238.02 N R**	A55T	X800 X400 X600 GX79 X500 X400	5,6	5,0	TE3.R.5.3	inch
▼ w = 2,5 mm								
2,5	0,2	**TE3.0250.02 N R/L**	R AQHV L AQHW	X800 X400 X600 GX79 X500 X400	5,55	5,0	R TE3.R.5.3 L TE3.L.5.3	
2,5	0,4	**TE3.0250.04 N R/L**	R AG8Y L AGBH	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 3,0 mm								
3,0	0,2	**TE3.0300.02 N R/L**	R AEY1 L AJYY	X800 X400 X600 GX79 X500 X400	5,55	5,0	R TE3.R.5.3 L TE3.L.5.3	
3,0	0,4	**TE3.0300.04 N R/L**	R AQHY L AQHX	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
3,0	0,6	**TE3.0300.06 N R/L**	R AT61 L AT60	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
3,0	0,8	**TE3.0300.08 N R/L**	R AT7T L AT7S	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 3,175 mm								
3,175	0,2	**TE3.0318.02 N R**	A55V	X800 X400 X600 GX79 X500 X400	5,6	5,0	TE3.R.5.3	inch
▼ w = 4,0 mm								
4,0	0,2	**TE3.0400.02 N R/L**	R ABXC L AB96	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
4,0	0,4	**TE3.0400.04 N R/L**	R ASE2 L ASE1	X800 X400 X600 GX79 X500 X400	5,6	5,0	R TE3.R.5.3 L TE3.L.5.3	
▼ w = 4,75 mm								
4,75	0,2	**TE3.0475.02 N R**	A55X	X800 X400 X600 GX79 X500 X400	5,6	5,0	TE3.R.5.3	inch
▼ w = 5,0 mm								
5,0	0,4	**TE3.0500.04 N R**	A7NN	X800 X400 X600 GX79 X500 X400	5,55	5,0	TE3.R.5.3	new

Bestellbeispiel // Order example: **TE3.0200.02 N R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)