

Kopieren / Profildrehen mit 32°

Geeignet ab Bohrungsdurchmesser 2,2 mm.

Copying / Profiling with 32°

For use in bores as of minimum bore diameter 2,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

| | |
|-----------|----------------|
| f | Vc |
| 0,02 mm/U | Seite/Page 429 |

Passende Klemmhalter auf Seite // Suitable toolholders on page

26, 27, 28, 31, 32, 33, 34, 35, 36,
40, 41, 42, 43, 44, 45, 50, 51, 53,
55, 56, 57, 58, 60, 61, 62, 63, 64,
65, 66, 67, 68, 69



SP HM R Legende Legend 139
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www.simtek.info/cp/1335

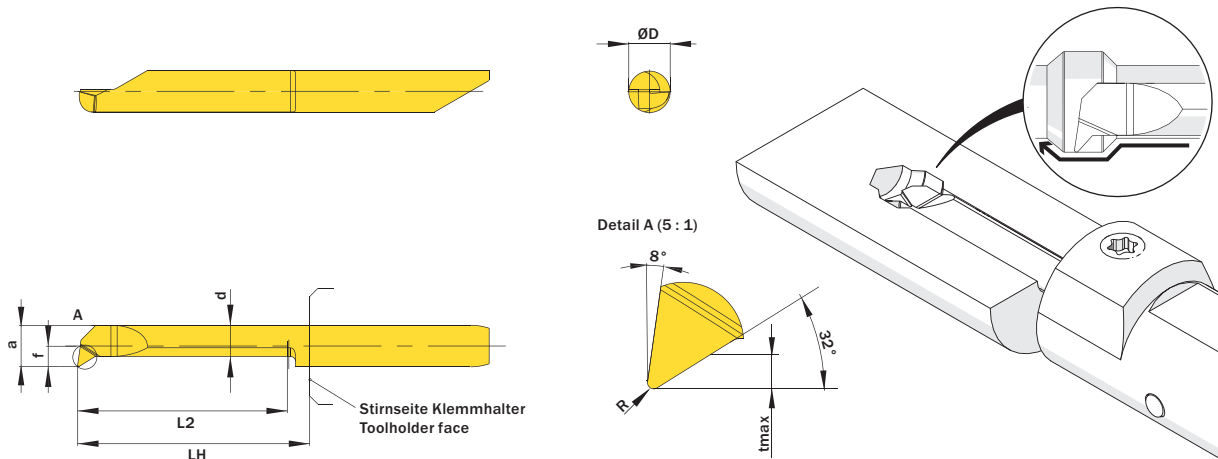


Abbildung zeigt / Drawing shows: A05.3225.25.52.15 Y R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

| ØD | f | L2 | ØDmin (Min. Bohrung) ØDmin (min. bore) | R | Kühlmittelzufuhr Through coolant supply | Artikelnummer Part number | Webcode www.simtek.com/webcode | Unsere erste Wahl Our first choice | a | d | LH | tmax | Connectcode www.simtek.com/ccode | |
|--|------|------|---|------|--|------------------------------|---|---------------------------------------|------|------|------|------|---|-----|
| mm | mm | mm | mm | mm | | | | P K M N S | mm | mm | mm | mm | | |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 2,2 mm | | | | | | | | | | | | | | |
| 4,0 | 0,95 | 10,2 | 2,2 | 0,1 | + | A04.3210.10.22.10 YR | A50N | X800 X400 | 1,95 | 1,35 | 13,0 | 0,4 | A04.R A04C.R | new |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 2,7 mm | | | | | | | | | | | | | | |
| 4,0 | 1,2 | 15,2 | 2,7 | 0,1 | + | A04.3212.15.27.10 YR | A50Q | X800 X400 | 2,45 | 1,75 | 18,0 | 0,5 | A04.R A04C.R | new |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 3,2 mm | | | | | | | | | | | | | | |
| 4,0 | 1,45 | 15,2 | 3,2 | 0,1 | + | A04.3215.15.32.10 YR | A50T | X800 X400 | 2,95 | 2,15 | 18,0 | 0,6 | A04.R A04C.R | new |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 4,2 mm | | | | | | | | | | | | | | |
| 4,0 | 1,95 | 10,2 | 4,2 | 0,15 | + | A04.3220.10.42.15 YR | A50V | X800 X400 | 3,95 | 2,95 | 13,0 | 0,8 | A04C.R | new |
| 4,0 | 1,95 | 20,3 | 4,2 | 0,15 | + | A04.3220.20.42.15 YR | A50X | X800 X400 | 3,95 | 2,95 | 23,0 | 0,8 | A04C.R | new |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 5,2 mm | | | | | | | | | | | | | | |
| 5,0 | 2,45 | 15,2 | 5,2 | 0,15 | + | A05.3225.15.52.15 YR | A50Z | X800 X400 | 4,95 | 3,75 | 18,0 | 1,0 | A05.R | new |
| 5,0 | 2,45 | 25,4 | 5,2 | 0,15 | + | A05.3225.25.52.15 YR | A501 | X800 X400 | 4,95 | 3,75 | 28,0 | 1,0 | A05.R | new |
| 5,0 | 2,45 | 35,6 | 5,2 | 0,15 | + | A05.3225.35.52.15 YR | A509 | X800 X400 | 4,95 | 3,75 | 38,0 | 1,0 | A05.R | new |
| ▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 6,2 mm | | | | | | | | | | | | | | |
| 6,0 | 2,95 | 20,3 | 6,2 | 0,15 | + | A06.3230.20.62.15 YR | A503 | X800 X400 | 5,95 | 3,95 | 23,0 | 1,8 | A06.R | new |
| 6,0 | 2,95 | 30,5 | 6,2 | 0,15 | + | A06.3230.30.62.15 YR | A505 | X800 X400 | 5,95 | 3,95 | 33,0 | 1,8 | A06.R | new |
| 6,0 | 2,95 | 40,6 | 6,2 | 0,15 | + | A06.3230.40.62.15 YR | A507 | X800 X400 | 5,95 | 3,95 | 43,0 | 1,8 | A06.R | new |

Bestellbeispiel // Order example: A06.3230.40.62.15 YR X800 (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)