

## Fräuserschaft (DIN1835 - B25)

Weldon-Aufnahme nach DIN 1835 - B25.

## Milling Cutter Shank (DIN1835 - B25)

Weldon fixation according to DIN 1835 - B25.

Anzugsmoment (Schraube) // Tightening torque (screw)

“ASCC”: 6,0 Nm  
 “ATKP”: 6,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes

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**683**



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[www.simtek.info/cp/433](http://www.simtek.info/cp/433)

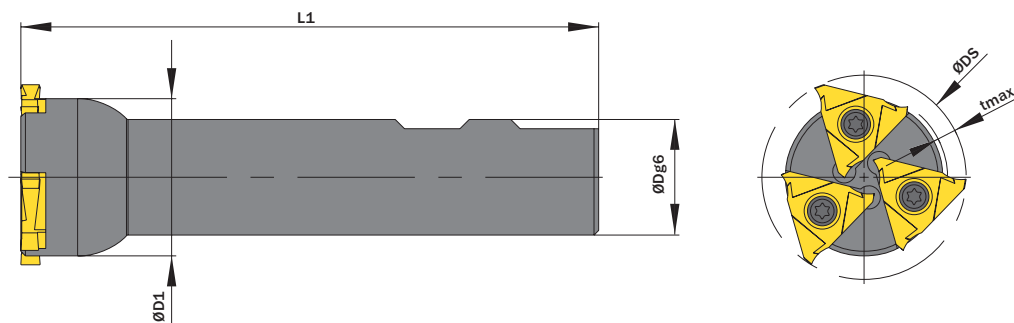


Abbildung zeigt / Drawing shows: M80.2544.03

| ØDg6<br>mm      | ØDS<br>mm | ZEFP | Artikelnummer<br>Part number | Webcode<br><a href="http://www.simtek.com/webcode">www.simtek.com/webcode</a> | Mit Kühlmittelzufuhr<br>With through coolant<br>supply | ØD1<br>mm | L1<br>mm | tmax<br>mm | Schraube<br>Screw | Schraubenschlüssel<br>Screw driver | Connectcode<br><a href="http://www.simtek.com/code">www.simtek.com/code</a> |
|-----------------|-----------|------|------------------------------|-------------------------------------------------------------------------------|--------------------------------------------------------|-----------|----------|------------|-------------------|------------------------------------|-----------------------------------------------------------------------------|
| ▼ ØDS = 39,0 mm |           |      |                              |                                                                               |                                                        |           |          |            |                   |                                    |                                                                             |
| 25,0            | 39,0      | 2    | <b>M80.2539.02</b>           | AN3U                                                                          | Nein / No                                              | 32,0      | 125,0    | 3,0        | ASCC              | T20R                               | <b>M14.R.6.0</b>                                                            |
| 25,0            | 39,0      | 2    | <b>M80.2539.02.07</b>        | AW02                                                                          | Nein / No                                              | 32,0      | 125,0    | 3,0        | ATKP              | T20R                               | <b>M14.R.7.0</b>                                                            |
| 25,0            | 39,0      | 2    | <b>M80.2539.02.IC</b>        | AXE0                                                                          | Ja / Yes                                               | 32,0      | 125,0    | 3,0        | ASCC              | T20R                               | <b>M14.R.6.0</b>                                                            |
| ▼ ØDS = 44,0 mm |           |      |                              |                                                                               |                                                        |           |          |            |                   |                                    |                                                                             |
| 25,4            | 44,0      | 3    | <b>M80.1044.03.IC</b>        | A4UZ                                                                          | Ja / Yes                                               | 34,0      | 125,0    | 4,0        | ASCC              | T20R                               | <b>M14.R.6.0</b>                                                            |
| 25,0            | 44,0      | 3    | <b>M80.2544.03</b>           | AEPQ                                                                          | Nein / No                                              | 34,0      | 125,0    | 4,0        | ASCC              | T20R                               | <b>M14.R.6.0</b>                                                            |
| 25,0            | 44,0      | 3    | <b>M80.2544.03.07</b>        | AW03                                                                          | Nein / No                                              | 34,0      | 125,0    | 4,0        | ATKP              | T20R                               | <b>M14.R.7.0</b>                                                            |
| 25,0            | 44,0      | 3    | <b>M80.2544.03.IC</b>        | AXEZ                                                                          | Ja / Yes                                               | 34,0      | 125,0    | 4,0        | ASCC              | T20R                               | <b>M14.R.6.0</b>                                                            |

Bestellbeispiel // Order example: **M80.2544.03**

Eine Umschlüsselungsliste von **Webcode zu Schrauben bzw. Spannmuttern** finden Sie auf Seite 766.  
 A conversion list from **webcode to screws as well as standard screw nuts** can be found on page 766.