Klemmhalter, Axialbearbeitung

Schwingungsgedämpfter Stahl- und Hartmetall-Rundschaft mit optimierter innerer Kühlmittelzufuhr für Axialbearbeitungen.

Toolholder, Face Grooving Applications

Anti-vibration solid steel and carbide round shank with optimized through coolant for face grooving applications.

Anzugsmoment (Schraube) // Tightening torque (screw)

"D M4x12 T15F": 4,5 Nm
"D M5x12 T20T": 7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 212)

TW HM | TW ST | Legende / Legend 213

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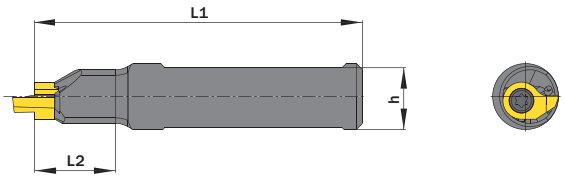
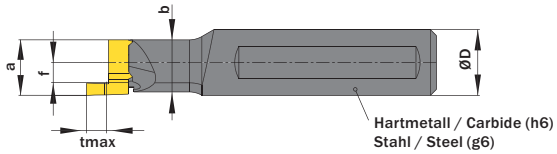
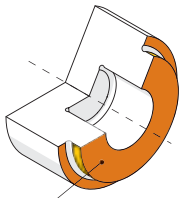


Optimierte Kühlung für die Axialbearbeitung.
Optimized through coolant for face grooving applications.



Maße „a", „f" und "tmax" sind abhängig vom verwendeten Schneideinsatz.
Dimensions „a", „f" and "tmax" depend on used carbide inserts.



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: D14.A.0016.20 ST R

ØD mm	L2 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Stahl Steel	Hartmetall Carbide	b mm	h mm	L1 mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ Connectcode = D14.A.L | D14.A.R												
15,875	62,0	**D14.A.0.625.60 HM R**	A5W1	-	x	12,7	14,9	120,0	D M4x12 T15F	T15F	D14.A.L | D14.A.R	new inch
▼ Connectcode = D14.A.L | D14.A.R / D14.A.L | D14.A.R												
15,875	42,0	**D14.A.0.625.42 HM R/L**	R A4V9 L A4V7	-	x	12,7	14,9	100,0	D M4x12 T15F	T15F	R D14.A.L | D14.A.R L D14.A.L | D14.A.R	new inch
15,875	5,6	**D14.A.0.625.05 ST R/L**	R A5UF L A5UH	x	-	12,7	14,9	70,0	D M4x12 T15F	T15F	R D14.A.L | D14.A.R L D14.A.L | D14.A.R	new inch
15,875	20,0	**D14.A.0.625.20 ST R/L**	R A4UH L A4UK	x	-	12,7	14,9	80,0	D M4x12 T15F	T15F	R D14.A.L | D14.A.R L D14.A.L | D14.A.R	new inch
▼ Connectcode = D14.A.R / D14.A.L												
16,0	5,3	**D14.A.0016.05 ST R/L**	R AB51 L AJ02	x	-	12,7	15,0	70,0	D M4x12 T15F	T15F	R D14.A.R L D14.A.L	
16,0	20,0	**D14.A.0016.20 ST R/L**	R AE7Z L AJ7N	x	-	12,7	15,0	80,0	D M4x12 T15F	T15F	R D14.A.R L D14.A.L	
16,0	42,0	**D14.A.0016.42 HM R/L**	R ABY3 L AKPP	-	x	12,7	15,0	100,0	D M4x12 T15F	T15F	R D14.A.R L D14.A.L	
16,0	62,0	**D14.A.0016.60 HM R/L**	R AQDY L AQDX	-	x	12,7	15,0	120,0	D M4x12 T15F	T15F	R D14.A.R L D14.A.L	
▼ Connectcode = D18.16.A.R | D18.18.A.R / D18.16.A.L | D18.18.A.L												
20,0	5,6	**D18.A.0020.05.18 ST R/L**	R AT09 L AVS0	x	-	-	19,0	85,0	D M5x12 T20T	T20T	R D18.16.A.R | D18.18.A.R L D18.16.A.L | D18.18.A.L	
19,05	5,6	**D18.A.0.750.05.18 ST R/L**	R A5UK L A5UN	x	-	-	18,0	85,0	D M5x12 T20T	T20T	R D18.16.A.R | D18.18.A.R L D18.16.A.L | D18.18.A.L	new inch

Bestellbeispiel // Order example: **D14.A.0016.20 ST R** (R = Rechte Ausführung // Right hand version)