

Einstecken und Profildrehen, Vollradius

Vollradiusnuten, CNC-Konturdrehen.

Grooving and Profiling, Full Radius

Full radius, CNC profiling.

Schnittwerte (Start) // Cutting parameters (start)

f (außen//ext.)	f (innen//int.)	Vc
0,05 mm/U	0,04 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page

307, 308, 309, 310, 311, 312, 313, 314, 315



SP
HM

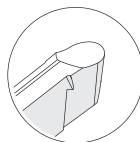
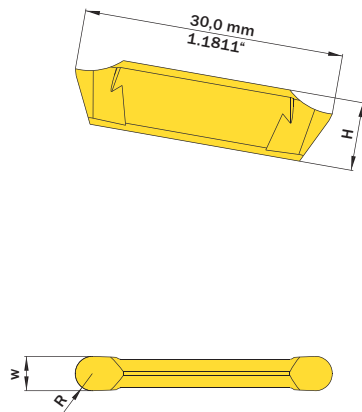
Legende
Legend

327

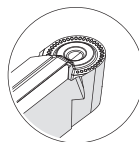


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G29.00 ...S



G29.CB...S

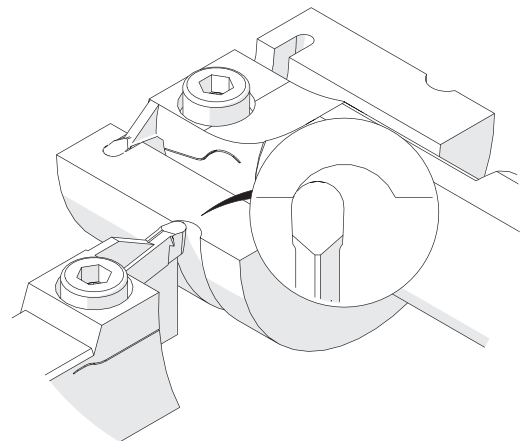


Abbildung zeigt / Drawing shows: G29.0040.20 S

w ^{+0,05}	R	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Tagesaktuelle Verfügbarkeit und Preise finden Sie auf www.simtek.com/webcode Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode							H	Connectcode www.simtek.com/code
				P	K	M	N	S	H	O		
mm	mm									mm		
▼ w = 2,0 mm												
2,0	1,0	G29.0020.10 S	ADWN	X800	X400 X600	GX79	X500	X400		7,9	G29.02	
▼ w = 3,0 mm												
3,0	1,5	G29.0030.15 S	ANAZ	X800	X400 X600	GX79	X500	X400		7,9	G29.03	
▼ w = 4,0 mm												
4,0	2,0	G29.0040.20 S	AK7N	X800	X400 X600	GX79	X500	X400		7,9	G29.03 G29.04	
4,0	2,0	G29.CB40.20 S	A2WM	X800	X400 X600	GX79	X500	X400		7,9	G29.03 G29.04	
▼ w = 5,0 mm												
5,0	2,5	G29.0050.25 S	ANTE	X800	X400 X600	GX79	X500	X400		7,9	G29.04	
▼ w = 6,0 mm												
6,0	3,0	G29.0060.30 S	AME9	X800	X400 X600	GX79	X500	X400		7,5	G29.06	
6,0	3,0	G29.CB60.30 S	A172	X800	X400 X600	GX79	X500	X400		7,5	G29.06	

Bestellbeispiel // Order example: G29.0030.15 S X800 (X800 = Schneidstoff // Grade)