

Einstecken und Längsdrehen „hinter Bund“

Für das Einstecken und Längsdrehen „hinter Bund“.

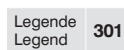
Grooving and turning „behind shoulder“

For grooving and turning „behind shoulder“.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,05 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page
284, 285, 287



Oder besuchen Sie // Or Visit
www.simtek.info/cp/1110

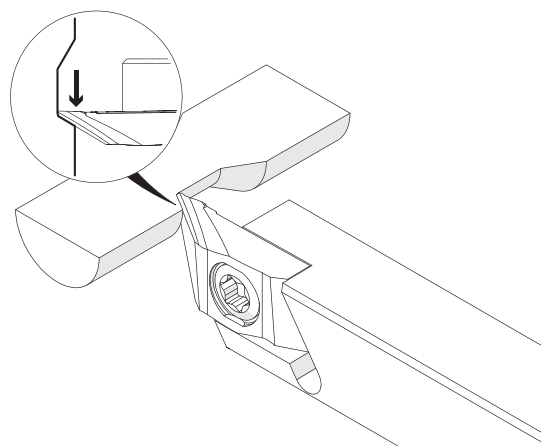
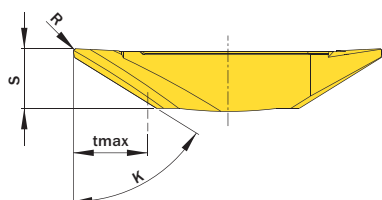
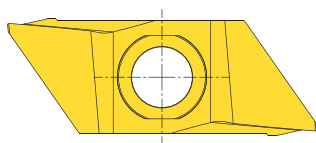


Abbildung zeigt / Drawing shows: TK2.G.059.02.06.20 YY R

K	tmax mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode							S mm	Connectcode www.simtek.com/code
					P	K	M	N	S	H	O		
59°	5,0	0,05	TK2.G.059.02.05.05 YYR/L	R A2BE L A2BF	X808	X408	X608	HX79	X508	X408		3,95	R TK2.G.R.04 L TK2.G.L.04
59°	5,0	0,1	TK2.G.059.02.05.10 YYR/L	R A150 L A153	X808	X408	X608	HX79	X508	X408		3,95	R TK2.G.R.04 L TK2.G.L.04
59°	5,0	0,2	TK2.G.059.02.05.20 YYR/L	R AYFH L AYFJ	X808	X408	X608	HX79	X508	X408		3,95	R TK2.G.R.04 L TK2.G.L.04
59°	5,0	0,4	TK2.G.059.02.05.40 YYR/L	R AYFM L AYFK	X808	X408	X608	HX79	X508	X408		3,95	R TK2.G.R.04 L TK2.G.L.04

Bestellbeispiel // Order example: **TK2.G.059.02.05.10 YYR X808** (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)