

Einstecken und Profildrehen

CNC-Konturdrehen, universelle Schneidengeometrie für die Bearbeitung eines breiten Materialspektrums.

Grooving and Profiling

CNC profiling, with general cutting edge geometry for a wide variety of workpiece materials.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 429

Passende Klemmhalter auf Seite // Suitable toolholders on page 257, 258, 259

SP
HM

R

○

Legende
Legend 272

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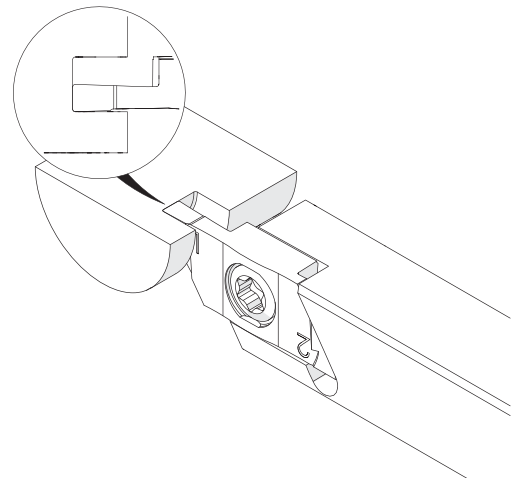
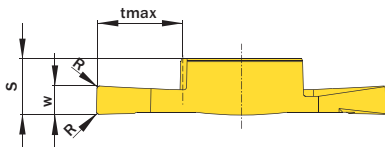
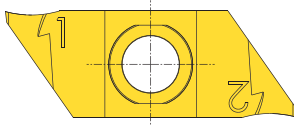


Abbildung zeigt / Drawing shows: TK2.G.200.020.060 NS R

w ±0,02 mm	R mm	tmax mm	Artikelnummer Part number	Webcode www.simtek.com/webcode		Unsere erste Wahl Our first choice		S mm	Connectcode www.simtek.com/code				
				P	K	M	N		S	R	L		
0,5	0,05	2,5	TK2.G.050.005.025 NS R/L	R	AYHA	L	AYG9	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
0,75	0,05	3,75	TK2.G.075.005.038 NS R/L	R	AYG7	L	AYG8	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
1,0	0,05	5,0	TK2.G.100.005.050 NS R/L	R	AYG6	L	AYG5	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
1,5	0,05	4,5	TK2.G.150.005.045 NS R/L	R	A07B	L	A07A	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
1,5	0,2	4,5	TK2.G.150.020.045 NS R/L	R	AYG4	L	AYG3	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
2,0	0,05	6,0	TK2.G.200.005.060 NS R/L	R	A07D	L	A07C	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
2,0	0,2	6,0	TK2.G.200.020.060 NS R/L	R	AYG2	L	AYG1	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
2,5	0,1	7,0	TK2.G.250.010.070 NS R/L	R	A07F	L	A07E	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
2,5	0,2	7,0	TK2.G.250.020.070 NS R/L	R	AYG0	L	AYGZ	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
3,0	0,1	7,0	TK2.G.300.010.070 NS R/L	R	A07H	L	A07G	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04
3,0	0,2	7,0	TK2.G.300.020.070 NS R/L	R	AYGY	L	AYGX	X808	X408	R	TK2.G.R.04	L	TK2.G.L.04

Bestellbeispiel // Order example: **TK2.G.100.005.050 NS R X808** (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)