

Einstecken und Profildrehen

CNC-Konturdrehen, universelle Schneidengeometrie für die Bearbeitung eines breiten Materialspektrums.

Grooving and Profiling

CNC profiling, with general cutting edge geometry for a wide variety of workpiece materials.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	Seite/Page 442

Passende Klemmhalter auf Seite // Suitable toolholders on page
284, 285, 287



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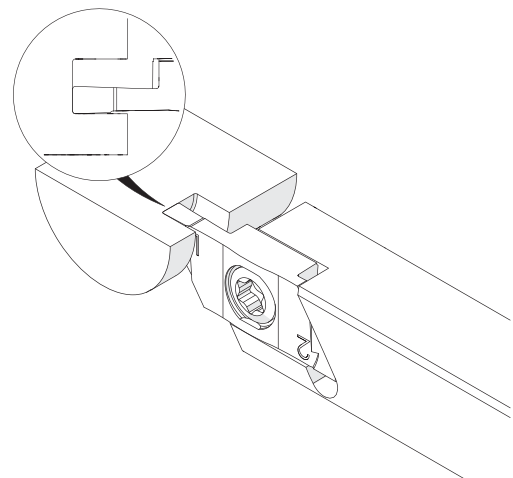
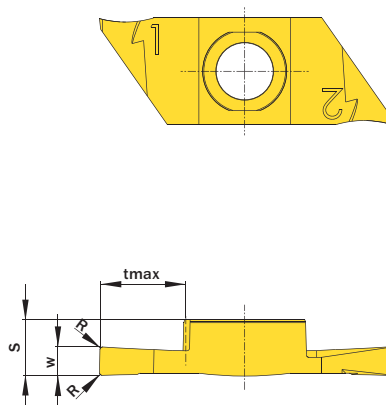


Abbildung zeigt / Drawing shows: TK2.G.200.020.060 NS R

w ±0,02	R	tmax	Artikelnummer Part number	Webcode www.simtek.com/webcode	Empfohlene Schneidstoffe Recommended cutting grades You can find current availability and prices on www.simtek.com/webcode	S	Connectcode www.simtek.com/code
mm	mm	mm			P K M N S H O	mm	
0,5	0,05	2,5	TK2.G.050.005.025 NS R/L	R AYHA L AYG9	X808 X408 X608 XH79 X508 X408	3,8	R TK2.G.R.04 L TK2.G.L.04
0,75	0,05	3,75	TK2.G.075.005.038 NS R/L	R AYG7 L AYG8	X808 X408 X608 XH79 X508 X408	3,8	R TK2.G.R.04 L TK2.G.L.04
0,787	0,05	3,95	TK2.G.079.005.040 NS R	BDY6	X808 X408 X608 XH79 X508 X408	3,8	TK2.G.R.04 new inch
1,0	0,05	5,0	TK2.G.100.005.050 NS R/L	R AYG6 L AYG5	X808 X408 X608 XH79 X508 X408	3,8	R TK2.G.R.04 L TK2.G.L.04
1,168	0,05	5,85	TK2.G.117.005.059 NS R	BDY8	X808 X408 X608 XH79 X508 X408	3,8	TK2.G.R.04 new inch
1,5	0,05	4,5	TK2.G.150.005.045 NS R/L	R A07B L A07A	X808 X408 X608 XH79 X508 X408	3,85	R TK2.G.R.04 L TK2.G.L.04
1,5	0,2	4,5	TK2.G.150.020.045 NS R/L	R AYG4 L AYG3	X808 X408 X608 XH79 X508 X408	3,85	R TK2.G.R.04 L TK2.G.L.04
1,575	0,1	7,0	TK2.G.157.010.070 NS R	BDZA	X808 X408 X608 XH79 X508 X408	3,85	TK2.G.R.04 new inch
2,0	0,05	6,0	TK2.G.200.005.060 NS R/L	R A07D L A07C	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04
2,0	0,2	6,0	TK2.G.200.020.060 NS R/L	R AYG2 L AYG1	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04
2,388	0,1	7,0	TK2.G.238.010.070 NS R	BDZC	X808 X408 X608 XH79 X508 X408	3,9	TK2.G.R.04 new inch
2,5	0,1	7,0	TK2.G.250.010.070 NS R/L	R A07F L A07E	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04
2,5	0,2	7,0	TK2.G.250.020.070 NS R/L	R AYG0 L AYGZ	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04
3,0	0,1	7,0	TK2.G.300.010.070 NS R/L	R A07H L A07G	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04
3,0	0,2	7,0	TK2.G.300.020.070 NS R/L	R AYG Y L AYG X	X808 X408 X608 XH79 X508 X408	3,9	R TK2.G.R.04 L TK2.G.L.04

Bestellbeispiel // Order example: TK2.G.100.005.050 NS R X808 (R = Rechte Ausführung // Right hand version, X808 = Schneidstoff // Grade)