



Fräsen von Schwalbenschwanznuten

Schneidkreisdurchmesser ab 11,7 mm mit 6 Schneiden.

Dovetail milling

Tool diameter of 11,7 mm with 6 cutting edges.

| Schnittwerte (Start) // Cutting parameters (start) |         |                |
|----------------------------------------------------|---------|----------------|
| fzm                                                | hmax    | Vc             |
| 0,02 mm                                            | 0,03 mm | Seite/Page 671 |

Passende Klemmhalter auf Seite // Suitable toolholders on page  
**499, 500, 501, 502**

Bitte Hinweise im Anhang beachten // Please read add. notes  
**ALL (Seite/Page 678), H05 (Seite/Page 681)  
H07 (Seite/Page 682)**



SP  
HM

Legende  
Legend

683

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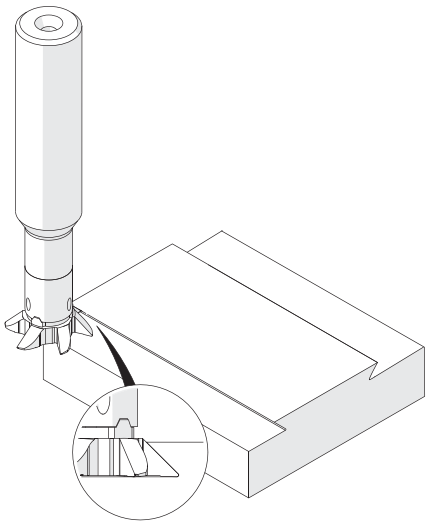
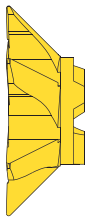
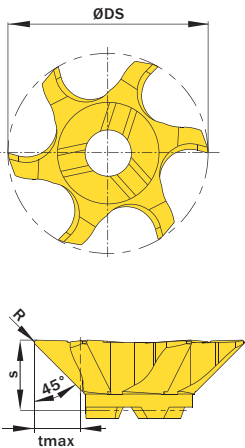


Abbildung zeigt / Drawing shows: P06.ST25.020.12 Y

| tmax              | R   | ØDmin (Min. Bohrung)<br>ØDmin (min. bore) | Artikelnummer<br>Part number | Webcode<br>www.simtek.com/webcode                                                               | Empfohlene<br>Schneidstoffe<br>Tagesaktuelle Verfügbarkeit<br>und Preise finden Sie auf<br>www.simtek.com/webcode<br><br>Recommended<br>cutting grades<br>You can find current<br>availability and prices on<br>www.simtek.com/webcode | S    | ØDS  | ZEFP | Connectcode<br>www.simtek.com/code |     |      |   |               |
|-------------------|-----|-------------------------------------------|------------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|------------------------------------|-----|------|---|---------------|
| mm                | mm  | mm                                        |                              |                                                                                                 |                                                                                                                                                                                                                                        |      |      |      |                                    |     |      |   |               |
| 2,5               | 0,2 | 12,0                                      |                              |                                                                                                 |                                                                                                                                                                                                                                        |      |      |      |                                    |     |      |   |               |
| P06.ST25.020.12 Y |     |                                           | A03H                         | <div><div>P</div><div>N</div><div>M</div><div>K</div><div>S</div><div>H</div><div>O</div></div> | X800                                                                                                                                                                                                                                   | X510 | GT42 | X510 | X400                               | 3,5 | 11,7 | 6 | PD06.0 PD07.3 |

Bestellbeispiel // Order example: P06.ST25.020.12 Y X800 (X800 = Schneidstoff // Grade)